



# Inspiring – TFL Colour Trends

» Spring-Summer 2025



TFL – Great chemicals. Excellent advice.



# Wearing

The TFL collection for the upcoming summer season is a blend of three key elements: a rock'n'roll soul, style and craftsmanship.

The rock'n'roll soul is embodied by brush-lasting off leathers with metallic effects featuring iridescent and dazzling tones and shades. We haven't forgotten the world of kidskins, which are stunning this season and offer pearlescent and milled effects with intentionally wavy and three-dimensional aspects even for handles that tend to crackle.

The style is very cool across the collection from flat moccasins to sneakers and oversized mules, where even softer, more comfortable tanned and retanned leathers and we see a return to "thicker" heavier weight leather also in footwear, making a spectacular comeback by pairing leathers with textiles, synthetics and gel.

Of course, sustainability is always a priority. Nowadays tanneries are certified environmental friendly and ensure collections with a focus on a wider spectrum of optimized tanning solutions that save water and reduce chemical wastage. These advances are reflected in the leathers, which offer customers any style of tanning or finish while remaining firmly on the cutting edge of sustainability.

Leather goods have never looked or felt better. Pearly nappas on lightly milled, fine grains are making a splash in the world of sheepskin and goatskin, while this season's calfskins opt for clothing-inspired surfaces with subtle two-tone effects. Last but not least, bovine leathers are the material of choice for ever-larger fringed tote bags made with softly draping deerskin grain nappa.

## **THEMES:**

- Africa Vaudou
- Shimmer Lux
- Boogie Woogie
- Blixen Theory

# Africa Vaudou



## **TARGET:**

- Shoulder bag with handle trimmed with metal buckles.
- Goatskin mini dress bonded with stretch silk.
- Seventies-style wedge sandals fully lined with aged glossy leather.

↑ **NASTURTIUM** TPX 16-1451

↑ **DAFFODIL** TPX 14-0850

↑ **NILE BLUE** TPX 15-5210

↑ **GRAY MORN** TPX 13-0403



# Africa Vaudou

<b>Drum</b>	1,70 %	SELLA® Fast Red A
	2,00 %	SELLA® Fast Yellow R
<b>Finishing</b>	36,00	RODA® Lite White 07
	1,00	RODA® Lite Blue 07
	8,00	RODA® Lite Lemon 07
	54,00	RODA® Lite Orange 07

## ↑ NASTURTIUM TPX 16-1451

<b>Drum</b>	1,00 %	SELLA® Fast Yellow A
	1,50 %	SELLA® Fast Yellow R
<b>Finishing</b>	45,00	RODA® Lite White 07
	3,50	RODA® Lite Orange Brown 07
	16,00	RODA® Lite Yellow 07
	34,00	RODA® Lite Lemon 07

## ↑ DAFFODIL TPX 14-0850

<b>Drum</b>	0,20 %	SELLA® Fast Blue BBN
	0,15 %	SELLA® Fast Yellow 4GL
<b>Finishing</b>	30,00	RODA® Lite White 07
	45,00	RODA® Lite Blue 07
	10,00	RODA® Lite Lemon 07
	15,00	RODA® Lite Orange Brown 07

## ↑ NILE BLUE TPX 15-5210

<b>Drum</b>	0,45 %	SELLA® Fast Grey NL
	0,12 %	SELLA® Fast Brown C-G
<b>Finishing</b>	95,00	RODA® Lite White 07
	0,50	RODA® Lite Black 07
	2,00	RODA® Lite Yellow 07
	1,50	RODA® Lite Violet Brown 07

## ↑ GRAY MORN TPX 13-0403

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.



**TARGET:**

- Burnished glossy calfskin waist belt with tone-on-tone suede trim.
- Brushed calfskin clutch bag with metallised reptile flap.
- Metallised kidskin sandals with leather soles trimmed with handwoven passementerie.



Shimmer Lux

↑ **BAJA BLUE** TPX 18-3946

↑ **TANGERINE** TPX 17-1463

↑ **AUTUMN GLORY** TPX 15-1263

↑ **DANDELION** TPX 13-0758



# Shimmer Lux

<b>Drum</b>	2,00 %	SELLA® Fast Violet RL
	4,00 %	SELLA® Fast Blue A
<b>Finishing</b>	10,00	RODA® Lite White 07
	80,00	RODA® Lite Blue 07
	10,00	RODA® Lite Fuchsia 07

## ↑ **BAJA BLUE TPX 18-3946**

<b>Drum</b>	4,00 %	SELLA® Fast Red A
<b>Finishing</b>	36,00	RODA® Lite Yellow 07
	3,00	RODA® Lite Red 07
	60,00	RODA® Lite Orange 07
	0,50	RODA® Lite Fuchsia 07

## ↑ **TANGERINE TPX 17-1463**

<b>Drum</b>	5,00 %	SELLA® Fast Orange A
	0,15 %	SELLA® Fast Red A
<b>Finishing</b>	21,00	RODA® Lite White 07
	13,50	RODA® Lite Orange Brown 07
	54,00	RODA® Lite Yellow 07
	6,50	RODA® Lite Orange 07

## ↑ **AUTUMN GLORY TPX 15-1263**

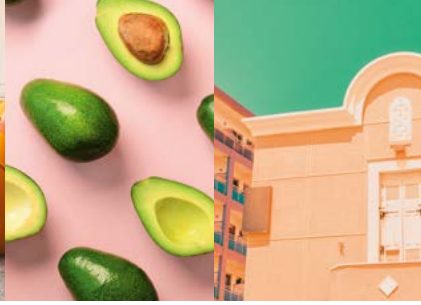
<b>Drum</b>	5,00 %	SELLA® Fast Yellow A conc.
<b>Finishing</b>	0,50	RODA® Lite Black 07
	1,50	RODA® Lite Orange Brown 07
	0,50	RODA® Lite Yellow 07
	99,00	RODA® Lite Lemon 07

## ↑ **DANDELION TPX 13-0758**

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.



# Boogie Woogie



## TARGET:

- Pumps with woven croc wedges and shiny silk trim.
- Pearlized calfskin mules with mother-of-pearl buckles and stripey foam soles.
- Perforated leather trousers featuring Chantilly lace and stretch tulle lining.



# Boogie Woogie

↑ **MARIGOLD** TPX 14-1159

↑ **MINERAL YELLOW** TPX 15-1046

↑ **PRISM PINK** TPX 14-2311

↑ **LIME PUNCH** TPX 13-0550



# Boogie Woogie

<b>Drum</b>	2,80 %	SELLA® Fast Orange A
	0,90 %	SELLA® Fast Yellow R
<b>Finishing</b>	23,00	RODA® Lite White 07
	34,00	RODA® Lite Yellow 07
	38,00	RODA® Lite Lemon 07
	3,00	RODA® Lite Orange 07

## ↑ MARIGOLD TPX 14-1159

<b>Drum</b>	1,60 %	SELLA® Fast Orange 2GC
	0,30 %	SELLA® Star Olive
<b>Finishing</b>	17,00	RODA® Lite White 07
	47,00	RODA® Lite Orange Brown 07
	4,00	RODA® Lite Ochre 07
	32,00	RODA® Lite Lemon 07

## ↑ MINERAL YELLOW TPX 15-1046

<b>Drum</b>	2,00 %	SELLASOL® TN-FF
	0,80 %	SELLA® Fast Red E
<b>Finishing</b>	97,00	RODA® Lite White 07
	1,00	RODA® Lite Red 07
	1,00	RODA® Lite Red Brown 07
	1,00	RODA® Lite Fuchsia 07

## ↑ PRISM PINK TPX 14-2311

<b>Drum</b>	3,80 %	SELLA® Fast Yellow 4GL
	0,15 %	SELLA® Fast Green GM
<b>Finishing</b>	2,50	RODA® Lite Blue 07
	1,50	RODA® Lite Yellow 07
	96,00	RODA® Lite Lemon 07

## ↑ LIME PUNCH TPX 13-0550

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.



**TARGET:**

- Soft nubuck cargo pants with denim appliqués.
- Nubuck basketball shoes with contrasting spray paint on the upper.
- Rigid travel bag with metal corner studs and a wraparound zip.



↑ **WILD ORCHID** TPX 16-1332

↑ **GOLDEN DREAM** TPX 13-0939

↑ **PHEASANT** TPX 15-0751

↑ **WARM SAND** TPX 15-1214



# Blixen Theory

**Drum** 1,50 % SELLA® Fast Red Brown A  
1,50 % SELLA® Fast Beige A

**Finishing** 44,50 RODA® Lite White 07  
45,50 RODA® Lite Ochre 07  
2,00 RODA® Lite Red Violet 07  
7,00 RODA® Lite Fuchsia 07

## ↑ WILD ORCHID TPX 16-1332

**Drum** 2,50 % SELLA® Fast Yellow R  
0,50 % SELLA® Fast Orange A

**Finishing** 65,00 RODA® Lite White 07  
18,00 RODA® Lite Ochre 07  
5,00 RODA® Lite Orange Brown 07  
11,50 RODA® Lite Yellow 07

## ↑ GOLDEN DREAM TPX 13-0939

**Drum** 2,80 % SELLASET® Yellow H  
0,40 % SELLA® Fast Olive 2G

**Finishing** 0,50 RODA® Lite Blue 07  
21,00 RODA® Lite Ochre 07  
2,50 RODA® Lite Yellow 07  
76,00 RODA® Lite Lemon 07

## ↑ PHEASANT TPX 15-0751

**Drum** 3,50 % SELLA® Fast Beige AR  
0,05 % SELLASET® Brown M

**Finishing** 78,00 RODA® Lite White 07  
2,00 RODA® Lite Blue 07  
14,00 RODA® Lite Orange Brown 07  
6,00 RODA® Lite Violet Brown 07

## ↑ WARM SAND TPX 15-1214

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

Living designer and material researchers are working hard to fulfil the modern needs because the way we are using both private spaces (homes) and public spaces (even working places) are continuously changing. The climate crisis and the impact of humans on nature are the new priorities that have a direct influence on how we create longer-lasting things and responsibly produced materials.

Working within these dynamics, tanneries in the homeware industry in every corner of the planet are committed to removing all the inessentials from leathers so that we can rediscover the essence of natural grains and volume of milled leathers we can rediscover the essence of natural grains on South American bovine leathers by applying transparent acrylics that enhance the look after milling, or the flatness of vegetable-tanned retanned solutions with a textured vibe, beautiful European calfskins, and the elegance of cerulean colours on North American calfskins.

If you step into a showroom at any state-of-the-art tannery, you can reconnect with nature as draping leathers with creamy soft handles and loose grains are the natural evolution of Mother Nature and blend effortlessly with everything from the most harmonious wooden fibres to the most austere stone surfaces.

Innovation, sustainability and, of course, beauty are the cornerstones of the upcoming collections that after three years gardening style we are now using digital architecture programmes to create a new flower-dying look on upholstery patterns. It is a revolution since artificial intelligence can create abstracted images starting from my inputs, even fancy ones. The clear dyes like the colours in paintings by Vermeer blossom into the most transparent shades, so now people can't wait to relax on sofas with removeable nubuck covers featuring organic shapes or create novel domestic choreographies with leather pouffes that express playful fun, wit and humour.

## **THEMES:**

- Athletic Spirit
- Green Oasis

# Athletic Spirit



## **TARGET:**

- Modular Maplewood table featuring a vegetable-tanned leather top with steel trim.
- Sofa raised off the ground with a tubular metal base and frame featuring embroidered leather and synthetic goose down.
- Aluminium and teak sled frame chair upholstered with leather strips with a leather passementerie seat and a pattern inspired by weave and yarn.



↑ **BLUE FOX** TPX 14-4804

↑ **FRAPPÉ** TPX 14-1212

↑ **CASTLE WALL** TPX 14-0108

↑ **ECRU** TPX 11-0809



# Athletic Spirit

<b>Drum</b>	1,00 %	SELLA® Fast Grey A
	0,05 %	SELLA® Fast Green A
<b>Finishing</b>	94,00	RODA® Lite White 07
	1,00	RODA® Lite Black 07
	2,00	RODA® Lite Blue 07
	3,00	RODA® Lite Orange Brown 07

## ↑ BLUE FOX TPX 14-4804

<b>Drum</b>	1,00 %	SELLA® Fast Brown A
	0,30 %	SELLA® Fast Havana A
<b>Finishing</b>	87,00	RODA® Lite White 07
	2,50	RODA® Lite Red 07
	7,00	RODA® Lite Ochre 07
	3,50	RODA® Lite Orange 07

## ↑ FRAPPÉ TPX 14-1212

<b>Drum</b>	0,90 %	SELLA® Fast Beige AR
	0,07 %	SELLA® Fast Brown HE-M
<b>Finishing</b>	95,00	RODA® Lite White 07
	1,00	RODA® Lite Black 07
	3,00	RODA® Lite Yellow 07
	0,50	RODA® Lite Lemon 07

## ↑ CASTLE WALL TPX 14-0108

<b>Drum</b>	2,00 %	SELLASOL® TN-FF
	1,00 %	SELLA® Fast Beige A
<b>Finishing</b>	96,00	RODA® Lite White 07
	2,00	RODA® Lite Ochre 07
	1,00	RODA® Lite Lemon 07
	1,00	RODA® Lite Violet Brown 07

## ↑ ECRU TPX 11-0809

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

# Green Oasis



## **TARGET:**

- Three-seater sofa with a rosewood frame plus a woven leather maxi pouffe.
- Seventies-style modular sofa featuring leather seat cushions with a glossy cracked effect and waxed split trim.
- Unlined full-grain nappa armchair with a shaped multi-layered frame and a swivel base.



↑ **BLUE BIRD** TPX 16-4834

↑ **CASHEW** TPX 17-1137

↑ **GREEN EYES** TPX 16-0224

↑ **STRING** TPX 16-1305



# Green Oasis

**Drum** 1,00 % SELLA® Fast Turquoise 2BL  
0,05 % SELLA® Fast Green 2GB

**Finishing** 40,00 RODA® Lite White 07  
19,00 RODA® Lite Blue 07  
1,00 RODA® Lite Yellow 07  
40,00 RODA® Lite Lemon 07

## ↑ BLUE BIRD TPX 16-4834

**Drum** 1,60 % SELLA® Star Copper  
0,50 % SELLA® Star Tobacco

**Finishing** 38,00 RODA® Lite White 07  
2,00 RODA® Lite Black 07  
39,00 RODA® Lite Yellow 07  
19,00 RODA® Lite Orange 07

## ↑ CASHEW TPX 17-1137

**Drum** 0,60 % SELLA® Fast Yellow R  
0,70 % SELLA® Fast Green GM

**Finishing** 47,00 RODA® Lite White 07  
2,00 RODA® Lite Black 07  
5,00 RODA® Lite Blue 07  
45,00 RODA® Lite Lemon 07

## ↑ GREEN EYES TPX 16-0224

**Drum** 2,00 % SELLASOL® TN-FF  
0,60 % SELLA® Fast Brown A  
0,40 % SELLA® Fast Grey A

**Finishing** 88,00 RODA® Lite White 07  
1,50 RODA® Lite Black 07  
5,00 RODA® Lite Orange Brown 07  
4,00 RODA® Lite Violet Brown 07

## ↑ STRING TPX 16-1305

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.