



# Inspiring – TFL Colour Trends

» Autumn-Winter 2024–25



TFL – Great chemicals. Excellent advice.

Everyday life, social changes, and new realisations have set a process in motion that touches all generations for the first time through regenerative manufacturing without waste material, enabling products to be easily assembled and reused while organic materials return to the earth.

With this in mind, the fashion system, is rapidly taking action towards ensuring a low-impact on the planet.

Thanks also to the new chemical innovations for the tanning industry, involving the use of low sulfide products in the beamhouse plus pioneering solutions to stabilise collagen and creating sustainable materials that can be introduced for many different applications, such as:

- **Full grain:** compact “zero break” retanned leathers with minimalised formulas for flatter leathers with a lanolin touch that can be finished with organic-based waxes and polyurethanes to create a glossy, glacé look.
- **Floater:** soft and airy. Acrylic products and cellulose add volume to bovine leathers, calfskins and buffalo hides so we can experience the comfort of outdoor style in everyday clothing and walking shoes that are comfortable to wear even with 3D designs.
- **Suede:** the Nordic influence continues in suede effects thanks to the low BPS/BPF syntans that guarantee sustainability while complying with the ECHA restrictions; a brilliant shine for warmer colours, and compact fibres, for a soft vintage look.
- **Sheepskin and goatskin:** custom thickness nappas, goatskin grain and fine grains for these raw hides, familiar solutions in the world of leather accessories. We include a more fashion-led influence featuring glossy finishes and iridescent touches in the final finishes.
- **Vegetable tanning:** this is where vegetable tanning express at its best, starting with metal-free and chrome-free tanning products that produce bright natural colours and also have less impact on the environment; retanning products aim to give fibres an even softer, gentler degree of elasticity.

## THEMES:

- Ethnic Evolution
- Metro Lines
- Lady Coventry
- Blue Chocolate
- Venetian Doge

# Ethnic Evolution



## **TARGET:**

- Shopper bags with walking handles and detectable shoulder straps.
- Sportive split women's boots with rubber profiles.



# Ethnic Evolution

↑ **SAPPORO** TPX 19-2428

↑ **VELLUTO** TPX 18-1760

↑ **SHANGHAI** TPX 18-2328

↑ **BOWIE** TPX 17-1461



# Ethnic Evolution

<b>Drum</b>	0,50 %	INVADERM® LU
	3,00 %	SELLA® Fast Bordeaux A
<b>Finishing</b>	15,00	RODA® Lite White 07
	0,50	RODA® Lite Black 07
	0,50	RODA® Lite Orange Brown 07
	83,00	RODA® Lite Red Violet 07

## ↑ SAPPORO TPX 19-2428

<b>Drum</b>	0,50 %	INVADERM® LU
	3,50 %	SELLA® Fast Red RTN
	0,50 %	SELLA® Fast Red F
<b>Finishing</b>	20,00	RODA® Lite White 07
	10,00	RODA® Lite Yellow 07
	3,50	RODA® Lite Red 07
	65,00	RODA® Lite Fuchsia 07

## ↑ VELLUTO TPX 18-1760

<b>Drum</b>	0,50 %	INVADERM® LU
	4,00 %	SELLA® Fast Red 2B
	0,20 %	SELLA® Fast Red F
<b>Finishing</b>	33,50	RODA® Lite White 07
	1,00	RODA® Lite Red 07
	1,50	RODA® Lite Red Violet 07
	54,00	RODA® Lite Fuchsia 07

## ↑ SHANGHAI TPX 18-2328

<b>Drum</b>	0,50 %	INVADERM® LU
	6,00 %	SELLA® Fast Orange A
	0,20 %	SELLA® Fast Yellow R
<b>Finishing</b>	3,50	RODA® Lite Ochre 07
	0,50	RODA® Lite Orange Brown 07
	40,50	RODA® Lite Lemon 07
	55,50	RODA® Lite Orange 07

## ↑ BOWIE TPX 17-1461

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

# Metro Lines



## **TARGET:**

- Elegant women's shoes in glazed crocodile calf for cocktail.
- Boots wrapped with thin patent straps.
- Multi pocket large wallet bags in brushed-off baby calf leather.



# Metro Lines

↑ **BRONX** TPX 19-4006

↑ **GUN** TPX 19-3935

↑ **SUBWAY** TPX 19-3905

↑ **SHOOTING** TPX 18-0513



# Metro Lines

<b>Drum</b>	4,00 %	SELLA® Fast Black WB
<b>Finishing</b>	1,00	RODA® Lite White 07
	17,50	RODA® Lite Black 07
	72,00	RODA® Lite Blue 07
	9,00	RODA® Lite Orange Brown 07

## ↑ BRONX TPX 19-4006

<b>Drum</b>	4,00 %	SELLA® Fast Navy A
	0,50 %	SELLASET® Black BR
<b>Finishing</b>	19,00	RODA® Lite White 07
	4,00	RODA® Lite Black 07
	56,00	RODA® Lite Blue 07
	21,00	RODA® Lite Fuchsia 07

## ↑ GUN TPX 19-3935

<b>Drum</b>	3,00 %	SELLA® Fast Black HM
	2,00 %	SELLA® Fast Brown DZ 150%
<b>Finishing</b>	59,00	RODA® Lite White 07
	20,50	RODA® Lite Black 07
	9,50	RODA® Lite Lemon 07
	10,50	RODA® Lite Red 07

## ↑ SUBWAY TPX 19-3905

<b>Drum</b>	0,50 %	INVADERM® LU
	5,60 %	SELLA® Fast Brown DGR
	0,60 %	SELLA® Fast Black B conc
<b>Finishing</b>	49,50	RODA® Lite White 07
	13,50	RODA® Lite Black 07
	32,50	RODA® Lite Orange Brown 07
	4,00	RODA® Lite Red 07

## ↑ SHOOTING TPX 18-0513

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.



# Lady Coventry



## **TARGET:**

- Reversible calf skin leather bags.
- Wide and wool embroidered shoulder bags.
- Extra long women's buffalo boots.
- Soft and sagging vegetal winter boots lined with fake fur.



Lady Coventry

↑ **BRETAGNA** TPX 19-0415

↑ **GALLES** TPX 19-4726

↑ **KENT** TPX 19-1862

↑ **FARROW** TPX 17-1422



# Lady Coventry

<b>Drum</b>	0,50 %	INVADERM® LU
	2,50 %	SELLA® Star Olive
	2,50 %	SELLA® Fast Green GDN
<b>Finishing</b>	11,50	RODA® Lite White 07
	14,00	RODA® Lite Black 07
	37,00	RODA® Lite Blue 07
	37,00	RODA® Lite Yellow 07

## ↑ BRETAGNA TPX 19-0415

<b>Drum</b>	0,50 %	INVADERM® LU
	2,00 %	SELLA® Fast Green GDN
	1,00 %	SELLA® Fast Blue BBN
	0,50 %	SELLA® Fast Black HM
<b>Finishing</b>	9,00	RODA® Lite White 07
	61,00	RODA® Lite Blue 07
	25,00	RODA® Lite Lemon 07
	4,00	RODA® Lite Red 07

## ↑ GALLES TPX 19-4726

<b>Drum</b>	0,50 %	INVADERM® LU
	3,50 %	SELLA® Fast Red RTN
	0,60 %	SELLA® Fast Red F
<b>Finishing</b>	5,50	RODA® Lite White 07
	23,50	RODA® Lite Yellow 07
	2,50	RODA® Lite Red 07
	68,00	RODA® Lite Fuchsia 07

## ↑ KENT TPX 19-1862

<b>Drum</b>	0,50 %	INVADERM® LU
	2,50 %	SELLA® Fast Brown DS
<b>Finishing</b>	52,50	RODA® Lite White 07
	3,50	RODA® Lite Black 07
	36,00	RODA® Lite Orange Brown 07
	7,50	RODA® Lite Red 07

## ↑ FARROW TPX 17-1422

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

# Blue Chocolate



## **TARGET:**

- Soft meshed patent leather travel bags with brilliant nubuk details.
- Calf platform pumps with small bottom covered in suede goat.
- Men's loafers with metallic extra shine buckle.



Blue Chocolate

↑ **BROWNIE** TPX 19-1518

↑ **TELEVISION** TPX 17-3936

↑ **MANGO** TPX 17-1452

↑ **PELTRO** TPX 16-0806



# Blue Chocolate

<b>Drum</b>	2,00 %	SELLA® Fast Brown DZ 150%
<b>Finishing</b>	9,50	RODA® Lite Black 07
	29,50	RODA® Lite Ochre 07
	9,50	RODA® Lite Orange Brown 07
	51,50	RODA® Lite Fuchsia 07

## ↑ BROWNIE TPX 19-1518

<b>Drum</b>	0,50 %	INVADERM® LU
	1,00 %	SELLA® Fast Blue A
	0,40 %	SELLA® Fast Bordeaux A
<b>Finishing</b>	61,00	RODA® Lite White 07
	0,50	RODA® Lite Black 07
	32,50	RODA® Lite Blue 07
	6,00	RODA® Lite Fuchsia 07

## ↑ TELEVISION TPX 17-3936

<b>Drum</b>	0,50 %	INVADERM® LU
	1,50 %	SELLA® Fast Red A
	2,00 %	SELLA® Fast Orange A
<b>Finishing</b>	12,50	RODA® Lite White 07
	37,00	RODA® Lite Orange Brown 07
	3,00	RODA® Lite Red 07
	47,00	RODA® Lite Orange 07

## ↑ MANGO TPX 17-1452

<b>Drum</b>	0,50 %	INVADERM® LU
	0,45 %	SELLA® Fast Brown OM
	0,25 %	SELLA® Fast Grey NL
<b>Finishing</b>	86,50	RODA® Lite White 07
	2,50	RODA® Lite Black 07
	6,50	RODA® Lite Yellow 07
	4,50	RODA® Lite Violet Brown 07

## ↑ PELTRO TPX 16-0806

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

# Venetian Doge



## **TARGET:**

- Women's playful sheepskin boots.
- Women's lace-up shoes with reinforced rubber sole.
- Soft women's gloving shoes.



# Venetian Doge

↑ **FORTUNE** TPX 19-3519

↑ **CALLE** TPX 18-1015

↑ **NOTTOLA** TPX 19-5226

↑ **PERSIAN** TPX 15-1150





# Venetian Doge

<b>Drum</b>	0,50 %	INVADERM® LU
	3,50 %	SELLASET® Black BR
	1,80 %	SELLA® Fast Violet RL
<b>Finishing</b>	10,50	RODA® Lite White 07
	5,50	RODA® Lite Black 07
	25,50	RODA® Lite Blue 07
	58,50	RODA® Lite Fuchsia 07

## ↑ FORTUNE TPX 19-3519

<b>Drum</b>	0,50 %	INVADERM® LU
	2,50 %	SELLA® Star Olive
	1,80 %	SELLA® Star Coffee
<b>Finishing</b>	35,50	RODA® Lite White 07
	9,50	RODA® Lite Black 07
	39,50	RODA® Lite Ochre 07
	15,00	RODA® Lite Orange 07

## ↑ CALLE TPX 18-1015

<b>Drum</b>	0,50 %	INVADERM® LU
	2,50 %	SELLA® Fast Green GM
<b>Finishing</b>	9,50	RODA® Lite White 07
	63,50	RODA® Lite Blue 07
	2,50	RODA® Lite Orange Brown 07
	24,00	RODA® Lite Lemon 07

## ↑ NOTTOLA TPX 19-5226

<b>Drum</b>	0,50 %	INVADERM® LU
	3,00 %	SELLA® Fast Orange A
	0,50 %	SELLA® Fast Yellow R
<b>Finishing</b>	23,50	RODA® Lite White 07
	45,50	RODA® Lite Ochre 07
	3,50	RODA® Lite Orange Brown 07
	27,00	RODA® Lite Yellow 07

## ↑ PERSIAN TPX 15-1150

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

The TFL (R)evolution for the next Living collection blends a multitude of techniques and skills that treat leather carefully in every step of the process.

Nowadays it is normal for chemists, biologists, engineers and designers to join forces and at TFL they have helped in countless ways to perfect this new trend that divides the home into different areas where leather can play a leading role.

- **Kitchen:** this is the hub of any home but forget any nostalgic ideas from the past as the kitchen is now catapulted into the 21st century with a miscellany of materials. This mix showcases leather on seating that is soft to the touch and saturated in colours with myriad earth-inspired matte finishes.
- **Hallway:** the maxim here is pure pattern. Natural leather or pigmented splits are transformed in to coverings with geometric grains featuring a vintage look or brushed effects in the ivory white typical of paraffin waxes. Leather walls in country homes crystallise with micro grains reminiscent of padded vegetable-tanned kipskin.
- **Dining:** an essential element in every home for social gatherings both indoors and out. The on-trend solution is extendable and leather with a milled effect warms the ambience without losing any of its stainproof and water-repellent performance.
- **Living:** companies focus on padded furniture to ensure a sense of “relaxing escapism”. Favourites include brightly coloured nubuck on chrome-free retanned leathers or buffed bovine leathers with waxed worn effects on the tops for all soft curved sofas. Matte floaters with micro grains and full grain for all modular sofas where you can appreciate the softness of leathers in voluminous hand-finished cushions and external structures with innovative embroidered matelassé.
- **Bedroom:** footboards and capitonné backrests feature the finest nappas glowing with cool colours shimmering with silver, while pink and pastel orange shades make wardrobe doors and comfy headboards more sparkly.
- **Outdoors:** just like textiles, leather is also experiencing an exciting technical revolution for the seating and upholstered furniture we use outdoors: thanks to the new wet end and finishing solutions created by TFL, waterproof, stainproof, washable leathers and removable covers are now all available in expansive ranges of light-resistant colours.

## THEMES:

- Wonder Cartoon
- Vegetal Brain



**TARGET:**

- Long tables with extra shine full grain leather profile around the frame.
- Maxi poufs in extremely soft and shine fluo nubuk leather.
- Luxury cabinets with glazed calf reptile doors.



Wonder Cartoon

↑ **GLORIA** TPX 19-1760

↑ **PRESIDENT** TPX 16-1255

↑ **BODY** TPX 15-2215

↑ **FRONTIER** TPX 15-1054



# Wonder Cartoon

<b>Drum</b>	0,50 %	INVADERM® LU
	2,50 %	SELLA® Fast Red RTN
	0,70 %	SELLA® Fast Red F
<b>Finishing</b>	15,50	RODA® Lite White 07
	15,50	RODA® Lite Lemon 07
	37,00	RODA® Lite Red 07
	31,50	RODA® Lite Fuchsia 07

## ↑ GLORIA TPX 19-1760

<b>Drum</b>	0,50 %	INVADERM® LU
	0,50 %	SELLA® Fast Yellow R
	3,50 %	SELLA® Fast Orange A
<b>Finishing</b>	6,50	RODA® Lite White 07
	16,50	RODA® Lite Orange Brown 07
	65,50	RODA® Lite Yellow 07
	10,50	RODA® Lite Orange 07

## ↑ PRESIDENT TPX 16-1255

<b>Drum</b>	2,00 %	SELLASOL® TN-FF
	0,50 %	INVADERM® LU
	0,25 %	SELLA® Fast Red RTN
<b>Finishing</b>	89,50	RODA® Lite White 07
	0,50	RODA® Lite Red Violet 07
	2,50	RODA® Lite Orange 07
	7,50	RODA® Lite Fuchsia 07

## ↑ BODY TPX 15-2215

<b>Drum</b>	0,50 %	INVADERM® LU
	3,00 %	SELLA® Fast Yellow R
	0,80 %	SELLA® Fast Orange A
<b>Finishing</b>	24,50	RODA® Lite White 07
	20,50	RODA® Lite Orange Brown 07
	54,00	RODA® Lite Yellow 07
	0,50	RODA® Lite Orange 07

## ↑ FRONTIER TPX 15-1054

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

# Vegetal Brain



## **TARGET:**

- Vegetal calf tiles tipped by hand for any natural boiseries.
- Long sofas in extra soft nappa with washed nubuk pillows.
- Slim and essential chairs in vegetal look leather with hand made details.

↑ **BRUGHIERA** TPX 17-0935

↑ **ALCE** TPX 17-1336

↑ **VEGETALE** TPX 16-1340

↑ **MASTICE** TPX 16-1221



# Vegetal Brain

<b>Drum</b>	0,50 %	INVADERM® LU
	0,70 %	SELLA® Fast Yellow 4GL
	2,50 %	SELLA® Fast Brown OV
<b>Finishing</b>	23,00	RODA® Lite White 07
	4,00	RODA® Lite Black 07
	48,50	RODA® Lite Orange Brown 07
	24,50	RODA® Lite Yellow 07

## ↑ BRUGHIERA TPX 17-0935

<b>Drum</b>	1,20 %	SELLA® Star Tobacco
	1,20 %	SELLA® Star Copper
<b>Finishing</b>	15,50	RODA® Lite White 07
	4,00	RODA® Lite Blue 07
	61,50	RODA® Lite Lemon 07
	18,50	RODA® Lite Orange 07

## ↑ ALCE TPX 17-1336

<b>Drum</b>	0,50 %	INVADERM® LU
	0,50 %	SELLA® Star Copper
	2,80 %	SELLA® Fast Orange A
<b>Finishing</b>	46,50	RODA® Lite White 07
	45,00	RODA® Lite Ochre 07
	5,50	RODA® Lite Red 07
	3,00	RODA® Lite Orange 07

## ↑ VEGETALE TPX 16-1340

<b>Drum</b>	2,00 %	SELLASOL® TN-FF
	0,50 %	INVADERM® LU
	1,00 %	SELLA® Fast Brown DS
<b>Finishing</b>	78,00	RODA® Lite White 07
	1,50	RODA® Lite Black 07
	12,50	RODA® Lite Orange Brown 07
	7,50	RODA® Lite Orange 07

## ↑ MASTICE TPX 16-1221

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.