

Finishing

Automotive



CLIENT **SRCZ**
 ARTICLE Bio-Auto. Leather
 MATERIAL crust from CZ lab
 COLOUR Blue

RECIPE NO. F 03
 BASED ON WE RECIPE NO.
 DATE 2024.07.07
 TECHNICIAN Hong Tao

Product	1	2	3	4	5	6	Procedure
Water	300		180	130	130	110	
RODA® Penetrator IE 880/N2	300						1. 填充辊 x 1次(15克/英尺),静置
PRIMAL™ FGR	300		80	30			真空干燥65°C/4 min.
LUBRITAN™ GXL	100						
PRODUCT TC 1888		500					2. 辊补伤,磨革(400#砂纸),除尘
RODA® Care XL-B		500					
EUDERM® X-Grade SB			300	80			3. 辊预底涂 x 1次(5克/英尺)
EUDERM® Nappa Soft S 2-A			80	50			压Sandblast 90° C/60bar/2sec
RODA® Pure Base B 34			200	450			静置, 摔软2小时,振软, 除尘
EUDERM® Dispersion MA			100				
AQUADERM® Fluid H			5	10	10	10	4. 辊底涂 x 1次(7-8克/英尺)
RODA® Pur 64/N				80			压Sandblast 90° C/150bar/4sec
RODA® Lite pigment 颜料膏			50	120	110	5	
BAYDERM® Bottom DLV-N					100		5. 辊半顶光 x 1次 (3.5克/英尺)
RODA® FX 5292					400	350	
AQUADERM® Finish Gloss A					100	100	6. 喷顶光 x 1次(2.8-3.0克/英尺)
AQUADERM® Finish Matt A						150	静置过夜, 振软
AQUADERM® Additive XF			5	20	50	30	
AQUADERM® Additive SF						15	
AQUADERM® Additive GF						60	
RODA® Pure Feel F 730						50	
AQUADERM® XL 50				30	100	120	
稠度 (4# 福特杯)		35-38"	18-20"	40-45"	20-22"	28-30"	
Total	1000	1000	1000	1000	1000	1000	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.