

Wet-End

Automotive



ARTICLE	Nappa	CLIENT	ALCE
MATERIAL	USA bull(XH)	RECIPE NO.	T24218 Brown
QUANTITY	2 sides	DATE	24 June 2024
% based on weight:	shaved weight	Substance	1.0-1.05 mm
	4,8 kg	TECHNICIAN	Max Cui
		Filling: 44.5%	
		Fats: 10%	

Process	%	g	Product	Time	Comments
	300	14400	Water 42°C 水	120'	drain
	100	4800	Water 35°C 水		
	1	48	CORIPOL® Pure LC-A	10'	
	2	96	RETINGAN® Pure RS		
	3,5	168	Tankrom AB	60'	
	0,5	24	sodium formate 甲酸钠	20'	
	0,6	28,8	sodium bicarbonate 小苏打	60'	o/n, pH:3.98 d/w
	150	7200	Water 30°C		
	2	96	sodium formate 甲酸钠	20'	pH:4.58
	0,45	21,6	sodium bicarbonate 小苏打	30'	
	0,5	24	SELLASOL® Pure D		
	0,5	24	CORIPOL® Pure LC-A	10'	
	2	96	RETINGAN® Pure RS	40'	pH:5.06, D/W
分鼓	50	1200	Water 30°C		
	0,7	16,8	CORIPOL® Pure LC-A		
	1	24	SELLASOL® PURE D		
	4	96	MAGNOPAL® Pure A	40'	
	0,5	12	CORIPOL® Pure LC-A	10'	
	3	72	RETINGAN® Pure RS		
	6	144	Tara		
	2	48	MAGNOPAL® Pure A		
	2	48	SELLASOL® Pure D	60'	
	1,3	31,2	CORIPOL® Pure LC-A	10'	
	5	120	MAGNOPAL® Pure A		
	4	96	SELLASOL® Pure M		
	10	240	Tara		
	3	72	SELLASOL® Pure D	90'	o/n
	1	24	INAVDERM® LU		
	2,2	52,8	SELLA® Fast Brown HC		
	0,2	4,8	SELLA® Fast Orange 2GC		
	0,2	4,8	SELLA® Fast Brown HF-R	30'	
	100	2350	Water 50°C 水		
	6	144	CORIPOL® Pure LC-A	60'	
	3	72	formic acid 85% 甲酸	10'+10'+40'	pH:3.47 Drain/W

horse up o/n, set-out, vacuum(120"/50°C),hang-dry,condition, stake, mill6hrs
 搭马过夜, 伸展, 真空50°C120秒, 回潮, 振软, 摔软6小时

Comments:

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and