Finishing

Shoe Upper

CLIENT	**TFL**	RECIPE NO.	**BU 5962**
ARTICLE	**N°11 BROWNIE**	BASED ON WE RECIPE NO.	
MATERIAL	**F.G. CALF SIDE**	DATE	**FEB. 2023**
COLOUR	**TPX 19 - 1518**	TECHNICIAN	**Borgia Roberto**

Product	1	2	3	4	5	6	Procedure
RODA®Pure Oil AA 4040	100						
WATER	200			100			1) 1X ROLLER 30C
RODA®Oil 1449		100					REST OVER NIGHT
RODA®Wax 1423		100					
RODA®Ground UP-XS			80				2) 1X ROLLER 30C
RODA®Lac WG/4			20	100			REST OVER NIGHT - POLISH
RODA®Pure Wax 4039			80				
RODA®Pur WX 1418/F			100				3) 1X ROLLER G25G - 8gr.sqft
RODA®Pur 5101/N			50				REST OVER NIGHT
AQUADERM®Additive GF			5	10			
RODA®Fix 5792/N2				100			4) 2X SPRAY
							IRON 100°C - 50Kg
							PLATE 100°C - 70Kg
							MILLING TO EFFECT
Total	**300**	**200**	**335**	**310**	**0**	**0**	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.