Finishing

Shoe Upper

CLIENT	**TFL**	RECIPE NO.	**BU 6009**
ARTICLE	**N°13 MANGO**	BASED ON WE RECIPE NO.	
MATERIAL	**LAMB SKIN**	DATE	**APRIL 2023**
COLOUR	**TPX 17 - 1452**	TECHNICIAN	**Silvestro Giaquinto**

Product	1	2	3	4	5	6	Procedure
RODA® Lite 07 mix	20	100					1) 2X SPRAY
RODA® Base AF-B/N	100						PLATE 120°C - 50 atm
WATER	300	600	700				
RODA® Pure Luster 1505	20	100	70				2) 6X SPRAY
RODA® Pure Luster 1430		50					
RODA®Pur W 1813/N2		100	200				3) 2X SPRAY
RODA®Pur EP 5/N		50					PLATE 120°C - 50 atm
RODA®Cryl NP 86		50					DRY MILL 4 hrs
RODA®Cryl 108/N2		20	10				KISS PLATE
RODA®Pur 5329/N conc.			20				
RODA®Feel Microsil			5				
RODA®Link Pax			5				
Total	**440**	**1070**	**1010**	**0**	**0**	**0**	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.