## **Finishing**

## Shoe Upper

CLIENT TFL RECIPE NO. MEMA 23001

ARTICLE N°16 BRETAGNA BASED ON WE RECIPE NO.

MATERIAL Half Calf F.G. DATE 31 January 2023
COLOUR TPX 19 - 0415 TECHNICIAN Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® Pur ADX	100		20			<del></del>	Embossed wet
WATER	300	400	450	150		Ť	"Barontini" By Stampe e Stampe
I.P.A.	100			 		†	DRI MILLING 12h
RODA® Lite 07 Mix		30	50	   		†	
RODA® Ground Reco 5		400				†	1) 1X SPRAY
RODA® Pur WX 1418/F		100					
RODA® Wax 944			70	5		İ	2) 1X SPRAY
EUDERM® Nappa Soft S 2			30			<del> </del>	IRON 90°C 30 atm
RODA® Pure Luster 1430			30				
RODA® Cryl NP 87			100				3) 3-4X SPRAY
BAYDERM® Bottom 10 UD			50			Ī	
RODA® Fix 5792/N				30		İ	4) 2X SPRAY
RODA® Pur 5329/N Conc				120		Ī	IRON 100°C 20 atm
RODA® Pur 5008	<del> </del>			15		İ	DRY MILLING 8h
RODA® Link 4009				15		İ	STAKING
AQUADERM® Additive XF				2			
AQUADERM® XL71	i			3		İ	
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Total	500	930	800	340	0	0	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.