Finishing

Shoe Upper

CLIENT	**TFL**	RECIPE NO.	**BU 5970**
ARTICLE	**N°2 SUBWAY**	BASED ON WE RECIPE NO.	
MATERIAL	**COW SIDE C.G.**	DATE	**FEB. 2023**
COLOUR	**TPX 19-3905**	TECHNICIAN	**Borgia Roberto**

Product	1	2	3	4	5	6	Procedure
Euderm®Prebottom VE-N	300						1) 1X ROLLER 20B - 32 gr.sqft
Euderm®Driver DE 2	50						REST OVER NIGHT - VACUUM 400 PAPER
Euderm®X- Grade MP-2		850	100	20			BUFFING PAPER 400
Baygen®Compact LV-2		100	800				+ 1X ROLLER 20B - 24 gr.sqft
RODA®Bind 1430		50	100				REST OVER NIGHT - VACUUM 400 PAPER
RODA®Link PAX		10	50	30			BUFFING PAPER 400
RODA®Lite 07 MIX		10	100	20			
RODA®BASE WH 0303/N			800				2) 1X ROLLER 21G - 10gr.sqft
WATER	650	x	100				SANDBLAST 120°C - 4 bar
Aquaderm®X Biomer XL 7010			50	30			BUFFING PAPER 800
Aquaderm®Fluid H			10	10			
RODA®Pur 5805/N3				580			3) 2X ROLLER 25G
AQUADERM®Matt HPM-N				370			IRON 90°C - 70atm
RODA®Wax SCH/N				50			+ 2X ROLLER 25G
							4) 1X ROLLER 30C
							IRON 90°C - 70atm
							+ 1X ROLLER 30C
Total	**1000**	**1020**	**2110**	**1110**	**0**	**0**	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.