

# Finishing

## Leather Goods



CLIENT **TFL**  
 ARTICLE **N°21 SAPORO**  
 MATERIAL **COW SIDE WW 01/23**  
 COLOUR **TPX 19-2428**

RECIPE NO.  
 BASED ON WE RECIPE NO.  
 DATE  
 TECHNICIAN

**FI 09/23**  
**13 February 2023**  
**JOAN CARLES PARIS**

Product	1	2	3	4	5	6	Procedure
RODA® Oil 1449	1000						1) 1 X RCM 6-8 gr/sqft
RODA® Wax 2009/N		250					REST OVER NIGHT
WATER		700	500	500	400		DRY MILL O.N.
RODA® Penetrator IE 880		50					
RODA® Pur ADX			250				
I.P.A.			250				2) 1X SPRAY
RODA® Bind TU688/B				100	150		PRESS 110°C 100 BAR - 2"
RODA® Cryl NP 87				100			
RODA® Cryl 744				150			3) 1 X SPRAY BASE COAT
RODA® Pur 5329/N				100			
RODA® Cryl 108/N2				30	30		4) 2X SPRAY
RODA® Wax KCF 699				50	50		PRESS 75°C 100 BAR 2"
RODA® Cor HTP MIX				10			+2X SPRAY
RODA® Link PAX				6	10		
RODA® Pur 5427/N					350		5) 2X SPRAY TOP COAT
RODA® Fix 5090					75		
							PRESS 110° 100 BAR
							MILL UNTIL EFFECT
<b>Total</b>	<b>1000</b>	<b>1000</b>	<b>1000</b>	<b>1046</b>	<b>1065</b>	<b>0</b>	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.