Finishing

Leather Goods

CLIENT	**TFL**	RECIPE NO.	**BU 5975**
ARTICLE	**N°22 VELLUTO**	BASED ON WE RECIPE NO.	
MATERIAL	**SHEEP SKIN**	DATE	**March 23**
COLOUR	**TPX 18 - 1760**	TECHNICIAN	**GIRAUDO**

Product	1	2	3	4	5	6	Procedure
RODA® Lite 07 mix	80	100					1) 1X SPRAY
RODA® Pur EP 19 /F	80						
water	500	340	500	350	920		2) 2X SPRAY
I.P.A.	340						IRON 90°C - 50 BAR
RODA® Base AF-B/N		300					+ 2X SPRAY
EUDERM®Dispersion MA		100					
BAYDERM®Bottom 10 UD		50					3) 1X SPRAY
RODA®Wax 4039/N		30					DRY MILLING 8 hrs
RODA®Fix 6271-B		60		300			
RODA®Feel KTA 950		20					4) 2X SPRAY
RODA®Lac WG/4			500				IRON 100°C - 30 BAR
RODA®Fix 5792/N2				300			DRY MILLING 2 hrs
RODA®Feel CLD/N2				25			
RODA®Link Pax				25			5) APPLY IN MILLING DRUM @ 40°C - 2 hrs
RODA®Feel N4					40		KISS PLATE
RODA®Feel S 2075					40		
Total	**1000**	**1000**	**1000**	**1000**	**1000**		

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.
We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.