Finishing

Shoe Upper

CLIENT	**TFL**	RECIPE NO.	**BU 5964**
ARTICLE	**N°26 FRONTIER**	BASED ON WE RECIPE NO.	
MATERIAL	**Calf Side F.G. Metal Free**	DATE	**21 February 2023**
COLOUR	**15-1054 TPX**	TECHNICIAN	**GIRAUDO**

Product	1	2	3	4	5	6	Procedure
SELLADERM® M2 mix	10						1) 1X SPRAY
WATER	390	400	440	900			
M.O.P.	300						2) 4X/5X SPRAY
I.P.A.	300						
RODA® Lite 07 mix		100					3) 2X SPRAY
RODA® Base AF-B/N		500					IRON 90°C - 20 BAR
BAYDERM® Bottom 10 UD		50					DRY MILLING 3 hrs
RODA® Pur EP 19/F		50					
RODA®Lac WG 4			400				4) 1X SPRAY
RODA® Pur 5427/N			150				VACUUM 50°C - 2min
AQUADERM®Additive XF			5	50			
RODA Link® PAX		10	5				
PRIMAL™ 191				50			
Total	**1000**	**1110**	**1000**	**1000**			

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.
We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.