

# Finishing Shoe Upper



CLIENT **TFL**  
 ARTICLE **N°30 TOUCAN**  
 MATERIAL **COW SIDE C.G.**  
 COLOUR **TPX 15-1054**

RECIPE NO.  
 DATE  
 TECHNICIAN

**MEMA 23021**  
**04 April 2023**  
**Maurizio Menichetti**

Product	1	2	3	4	5	6	Procedure
RODA® Cryl 5037	100						BUFFED 2 TIMES WITH 400
WATER	200		350	350	450		
RODA® Penetrator IE 880/N2	100						1 ) 1X ROLLER 30X 30gr.sqft
RODA® Base 4068		1000					REST OVER NIGHT
RODA® Pure Luster 232		50					BUFFING 400 PAPER
RODA® Cor HTP Mix		150					
RODA® Fix 5188/N Gloss			200	200			2) 2X ROLLER 30X
RODA® Fix 6271-B			50	50			SANDBLAST 90°C 30 atm
RODA® Pure Luster 1505			75	75			+ 1X ROLLER 30X
SELLA®Derm M2 MIX			20				
RODA® Feel MICROSIL				10			3) 2X/3X SPRAY
RODA® Link PAX				5			
RODA® Wax 2014/N					20		4) 2X SPRAY
RODA® Wax 4053					80		CARTEGGIO 110°C 40 atm
RODA® Lac WG/4					50		
RODA® Lac 103 Dull					50		5) 2X LIGHT SPRAY
<b>Total</b>	<b>400</b>	<b>1200</b>	<b>695</b>	<b>690</b>	<b>650</b>	<b>0</b>	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.