

Finishing Leather Goods



CLIENT **TFL**
 ARTICLE **N°5 UNDERGROUND**
 MATERIAL **1/2 Bovine C. G.**
 COLOUR **TPX 19-3905**

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE
 TECHNICIAN

BU 5965
21 February 2023
GIRAUDO

Product	1	2	3	4	5	6	Procedure
EUDERM® Driver DE	50						1) 1X ROLLER 25G - 20-25 gr.sqft
WATER	650						REST OVER NIGHT
EUDERM® Prebottom VE-N	200						VACUUM 45°C - 2'
PRIMAL™ FGR	100						REBUFF 500 PAPER - DEDUST
AQUADERM® Finish HAT		270					2) 1X PRESKIN ON RELEASE PAPER 2/3 gr.sqft
AQUADERM® MATT 102		130					
RODA® Pur 5329/N conc.		100					3) 1X ADHESIVE BY ROLLER 9NP - 6/8 gr.sqft
WATER		500					
RODA® Lite 07 mix		20					4) 2X DESIGN ROLLER
AQUADERM® Fluid H		10					
ROSILK™ 2229 FM		5					5) 2X ROLLER 30C
ACRY SOL™ RM 825 1:1 in water		X					
Viscosity 40 sec 4mm cup							
AQUACAST® BA-N			190				
PRIMAL™ SB 100			460				
WATER			350				
AQUADERM® Fluid H			10				
RODA® Lite 07 Mix			50				
AQUADERM® XL 50			50				
ACRY SOL™ RM 819 W			x				
Viscosity 40 sec 4mm cup							
RODA® Fix 5090					600		
RODA® Lac 1028				1000			
SELLA® Derm M2 mix 1:1 MOP				100			
AQUADERM® Matt HPM-N					140		
AQUADERM® Finish HAT					260		
AQUADERM® Fluid H					10		
RODA® Link PAX					30		
Total	1000	1035	1110	1100	1040	0	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.