Finishing

Shoe Upper

CLIENT	**TFL**	RECIPE NO.	**BU 5996**
ARTICLE	**N°6 PERSIAN**	BASED ON WE RECIPE NO.	
MATERIAL	**COW SPLIT**	DATE	**APR. 2023**
COLOUR	**TPX 15-1150**	TECHNICIAN	**BORGIA ROBERTO**

Product	1	2	3	4	5	6	Procedure
PM 3870	100						**ON GRAIN SIDE**
WATER	400	400	100	100	100		
RODA®Polipearl IRIDE. MIX		10					1) 1X SPRAY
RODA®Bind TLC 327		150					REST OVER NIGHT
RODA®Wax MONO		60		100			PLATE 90°C - 50Kg
RODA®Bind TLC 385		80					
RODA®Pure Luster 682		100					2) 5X SPRAY
RODA®Cryl 108/N2		100					
RODA®Pur ADX		30					3) 1X SPRAY
RODA®Lac WG/4			100		100		IRON 90°C - 50Kg
RODA®Feel S 5796			5		5		DRY MILL TO EFFECT
SELLA®Derm M2 mix		2					
AQUACAST® S				100			**ON FLESH SIDE**
RODA®Base 5514				100			
RODA®Feel KTA 950				40			4) 2X SPRAY
							5) 2X SPRAY
							SANDBLAST 90°C - 30Kg
							PLATE 100°C - 50Kg
Total	**500**	**932**	**205**	**440**	**205**	**0**	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.