

Finishing Leather Goods



CLIENT TFL
 ARTICLE N°8 MOTTOLA
 MATERIAL Calf Side
 COLOUR TPX 19 - 5226

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE
 TECHNICIAN

BU 5997
 30 March 2023
 GIRAUDO

Product	1	2	3	4	5	6	7	Procedure
RODA®Seal 5088	250							1) 1X SPRAY FLESH SIDE
WATER	750							
RODA®Lite 07 mix		150						2) 3X/4X ROLLER 25G
BAYGEN® Compact LV2		840						
AQUADERM®Fluido H		10						3) 1X DESIGN ROLLER
AQUADERM® XL 50		20						
RODA®Lac 1028			1000	1000				4) 1X DESIGN ROLLER
RODA®Poliperl mix (1:2MOP)			50					
SELLA® Derm M2 mix				30				5) 1X HEAVY SPRAY
PRODOTTO LS 5256					500	500		EMBOSS NEGATIVE PLATE
Butyl-acetate					500	500		
LEVADERM® Mix						40		6) 3X/4X SPRAY
BAYGEN® Top U 01							1000	
BAYGEN® Hardener SN 2							670	7) 1X CURTAIN COATER 30-35 g/sq.ft
Solvent Mix							350	DRY OVERNIGHT IN VENTILATED ROOM
viscosity (DIN-Cup, 4 mm)								23-25 s
Total	1000	1020						

Before finishing , buffing with paper 320 an paper 400, de dust. * non ironing in the base coat

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.