

Wet End - Process Formulation (RETAN)



Nu_11 BROWNIE WET END.xlsx

Date: 14-Jan-2023
Technician: Tempesti

Company:	TFL	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	19-1518
Aim of Trial:	NAPPA SOFT MILLED	Piece count:	
Project - N°:	11 BROWNIE	Substance:	1,1-1,2
Material:	calf wb	Weight:	
% refer to:	shaved weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water	40°C			
		1,00		formic acid				
		0,50		PELTEC ADN			30	
drain wash								
		100,00		water	40°C			
		3,00		NOALTAN AL			30	
		4,00		RETINGAN RLF				
		1,00		CORIPOL DX1202			30	
		5,00		BLANCOROL RC				
		5,00		CHROMOSAL B			120	automatic
drain								morning pH: 3,8
		150,00		water	35°C			
		2,00		TANIGAN PAK				
		1,00		sodium formate			30	
		0,20		sodium bicarbonate				
		3,00		LEVOTAN L			40	pH: 4,6-4,8
drain wash								
		100,00		water	30°C			
		1,00		MAGNOPAL DP			5	
		6,00		BAYTIGAN AR			30	
		3,00		LUBRITAN SPE			20	
		6,00		TANIGAN LF-O				
		3,00		SELLATAN TMC				
		2,00		TANIGAN SR				
		x		SELLAFAST dyestuffs			30	
		5,00		RETINGAN R7			60	
		100,00		water	50°C			
		x		formic acid			30	
drain wash								
		100,00		water	50°C			
		4,00		CORIPOL DX1202				
		2,00		CORIPOL WKN				
		1,00		RODA OIL 1449			60	
		5,00		LEVOTAN RP			10	
		2,00		MAGNOPAL PURE A			30	
		0,50		formic acid			30	
drain								

Mechanical Operation:

set out, vacuum dry 200" at 40°C

Process Information:

Running Time: 9 hrs 45 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
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