

Wet End - Process Formulation (RETANNING)



Nu 13 MANGO WET END.xlsx

Date: 17-Mar-2323
Technician: ROMANO GIUSEPPE

Company:	TFL	TFL
Type of Leather:	Garment Leather	Trial - N°:
Aim of Trial:	MANGO	Color: 17-1452
Project - N°:		Piece count: 25
Material:	Lamb South Africa	Substance: ,08 mm
% refer to:	shaved weight	Weight:
		Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		150,00	0,000	WATER	45			
		1,50	0,000	BORRON SE				
		3,00	0,000	OROPON WB				
		0,50	0,000	ACETIC ACID			180	DRAIN WASH
			0,000					
		150,00	0,000	WATER	40			
		0,30	0,000	FORMIC ACID 85%			15	PH 3,2
		2,00		SELLATAN WLG			40	
		1,50	0,000	CORIPOL GF				
		2,00	2,000	MAGNOPAL IPF			30	
		2,00	0,000	TANESCO HN				
		4,00	0,000	X-CROM FD			120	AUTOMATIC ON IN THE MORNING
			0,000					
		100,00	0,000	WATER	40			
		2,00	0,000	CROMENO BF			20	
		0,50	0,000	SODIUM BICARBONATE			30	PH 6 DRAIN WASH
			0,000					
		80,00	0,000	WATER	50			
		2,00	0,000	SELLASOL NG GRAN				
		2,00	0,000	RETINGAN R12			40	
		3,00	0,000	MAGNOPAL SOF				
		0,10	0,000	AMMONIA			30	
		4,00	0,000	CORIPOL MK				
		3,00	0,000	CORIPOL WKN				
		4,00	0,000	CORIPOL GF				
		3,00	0,000	MAGNOPAL IPF				
		1,00		CORIPOL SFC				
		0,50	0,000	BORRON SAF			60	
		2,00	0,000	SELLATAN TMC			30	
		1,50	0,000	MAGNOPAL PGN				
		1,50	0,000	MAGNOPAL RHN			30	
		150,00	0,000	WATER	60			
		2,50	0,000	FORMIC ACID 85%			2*10+60	DRAIN WASH
			0,000					
			0,000					
			0,000					
			0,000					

Mechanical Operation:	Process Information:
HORSE UP OVERNIGHT ,HANG TO DRY ,ADJUST THICKNESS	
	Running Time: 10 hrs 25 min

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