

Wet End - Process Formulation (RETAN)



Nu 16 BRETAGNA WET END.xlsx

Date: 14-Jan-2023
Technician: Tempesti

Company:	TFL	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	19-0415
Aim of Trial:	WET EMBOSSED	Piece count:	
Project - N°:	16 BRETAGNA	Substance:	1-1,1
Material:	calf wb	Weight:	
% refer to:	shaved weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water	40°C			
		1,00		formic acid				
		0,50		PELTEC ADN			30	
drain wash								
		100,00		water	40°C			
		2,00		CORIPOL DX1202				
		2,00		CORIPOL GLH			10	
		6,00		TANNESCO HN				
		6,00		CHROMOSAL B			60	
		2,00		sodium formate			120	automatic
drain								morning pH: 3,8
		150,00		water	35°C			
		2,00		TANIGAN PAK				
		1,00		sodium formate			30	
		0,30		sodium bicarbonate				
		6,00		LEVOTAN L			40	pH: 4,8-5
drain wash								
		100,00		water	30°C			
		6,00		RETINGAN RLF			30	
		5,00		LUBRITAN SPE			20	
		10,00		TANIGAN LF-O				
		4,00		RETINGAN R7			20	
		2,00		TANIGAN SR				
		x		SELLAFAST dyestuffs			60	
		100,00		water	50°C			
		x		formic acid			30	
drain wash								
		100,00		water	50°C			
		6,00		CORIPOL DX1202				
		4,00		CORIPOL WKN				
		6,00		LEVOTAN L			60	
		6,00		LEVOTAN RP			10	
		2,00		MAGNOPAL PURE A			30	
		0,50		formic acid			30	
drain								

Mechanical Operation:	Process Information:
set out, vacuum dry 200" at 45°C (leather with 30% umidity maximum), embossed wet	
	Running Time: 9 hrs 40 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..