

Wet End - Process Formulation (DYENING)



Nu, 18 KENT WET END.xlsx

Date:
Technician: ROMANO GIUSEPPE

Company:	TFL	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	19-1862
Aim of Trial:	KENT	Piece count:	25
Project - N°:		Substance:	1,20 mm
Material:		Weight:	
% refer to:	DRY WEIGHT	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		1.000,00	0,000	WATER	40			
		3,00	0,000	CORIPOL DX 1202				
		3,00	0,000	CORIPOL GLH			90	DRAIN- WASH
			0,000					
		300,00	0,000	WATER	50			
		6,00	0,000	TANIGAN PAK				
		1,00	0,000	CROMENO BF			20	PH=5,3
		6,00	0,000	MAGNOPAL DP			20	
		2,00	0,000	INVADERM LU			5	
		8,50	0,000	SELLA FAST RED RTN				
		1,50	0,000	SELLA FAST RED A			30	
		3,00	0,000	CORIPOL SG				
		3,00	0,000	CORIPOL A				
		6,00	0,000	CORIPOL EF-N				
		3,00	0,000	MAGNOPAL IPF			60	
		450,00	0,000	WATER	50			
		12,00	0,000	FORMIC ACID 85%		3X10+60		DRAIN- WASH
			0,000					
		600,00	0,000	WATER	50			
		1,50	0,000	SELLA FAST RED RTN				
		0,50	0,000	SELLA FAST RED A			15	
		3,00	0,000	FORMIC ACID 85%			30	DRAIN- WASH
			0,000					
			0,000					
		600,00	0,000	WATER	50			
		1,00	0,000	FORMIC ACID 85%			10	
		3,00	0,000	CORIPOL K			30	
		3,00	0,000	CORIPOL BZE-N			30	DRAIN- WASH
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					

Mechanical Operation:	Process Information:
HORSE UP OVERNIGHT , DRY TO TUMBLER	
	Running Time: 5 hrs 40 min

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