

**Wet End - Process Formulation (RETAN)**



Nu 2 SUBWAY WET END.xlsx

**Date:** 13-Jan-2023  
**Technician:** Tempesti

<b>Company:</b>	TFL	<b>Trial - N°:</b>	
<b>Type of Leather:</b>	Shoe Upper & Leather Goods	<b>Color:</b>	19-3905
<b>Aim of Trial:</b>	ABRASIVATO	<b>Piece count:</b>	
<b>Project - N°:</b>	2 SUBWAY	<b>Substance:</b>	1,4-1,5
<b>Material:</b>	calf wb	<b>Weight:</b>	
<b>% refer to:</b>	shaved weight	<b>Drum - N°:</b>	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water	40°C			
		1,00		formic acid				
		0,50		PELTEC ADN			30	
drain wash								
		100,00		water	40°C			
		2,00		NOVALTAN AL			30	
		4,00		RETINGAN RLF				
		0,50		CORIPOL DX1202			30	
		4,00		BLANCOROL RC				
		4,00		CHROMOSAL B			120	automatic
drain								morning pH: 3,8
		150,00		water	35°C			
		2,00		TANIGAN PAK				
		1,00		sodium formate			30	
		0,30		sodium bicarbonate				
		5,00		BAYTIGAN AR			40	pH: 4,6-4,8
drain wash								
		100,00		water	30°C			
		1,00		MAGNOPAL DP			5	
		5,00		RETINGAN R7			30	
		3,00		BAYKANOL PFM				
		9,00		TANIGAN LF-O				
		4,00		SELLATAN TMC				
		2,00		TANIGAN SR				
		x		SELLAFAST dyestuffs			30	
		5,00		BAYTIGAN AR			60	
		100,00		water	50°C			
		x		formic acid			30	
drain wash								
		100,00		water	50°C			
		2,00		CORIPOL DX1202				
		3,00		CORIPOL SB				
		3,00		LUBRITAN SPE				
		1,00		RODA OIL 1449			60	
		0,50		formic acid			30	
drain								

<b>Mechanical Operation:</b>	<b>Process Information:</b>
set out, vacuum dry 300" at 50°C	
	<b>Running Time:</b> 8 hrs 45 min

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