



Wet End - Process Formulation (RETAN)

Ny 20 FARROW WET END.xlsx

Company: TFL		Date:	
Type of Leather: Shoe Upper & Leather Goods		Technician:	Bruno Parreira
Aim of Trial: FARROW		Score:	Select Score
Project - N°:		Trial - N°:	
Material: WB		Color:	
% refer to: Shaved weight		Piece count:	
		Substance:	1,30 mm
		Weight:	
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		250,00		Water	35			
		0,30		Sellatan PA		10	30	
Drain								
		100,00		Water	35			
		2,00		Chrome				
		2,00		Tannesco HN new liq			120	pH:3,8/4
	+	2,00		Sellasol NG liq			30	
		2,00		Sodium Formate				
	+	0,80		Sodium Bicarbonate				
		1,00		Magnopal SOF			120	pH: 5,0/5,5
Drain								
		200,00		Water	30		10	
Drain								
		50,00		Water	30			
		6,00		Magnopal PGN		3	30	
	+	8,00		Tanigan FA-O				
		4,00		Chestnut				
	+	2,00		Tanigan RFS Liq			40	
				SELLAFAST			90	∅
	+	100,00		Water	50		10	
		6,00		Levotan PS				
		2,00		Levotan WS			60	
	+	1,00		Formic Acid		10	15	
	+	1,50		Formic Acid		10	30	pH: 3,4/3,6
Drain								
		200,00		Water	30		10	
Drain								
		150,00		Water	30			
		3,00		Chrome			90	
Drain								
		200,00		Water	30		10	
Drain								
		200,00		Water	30		10	
Drain								

Mechanical Operation:	Process Information:
Horse-up, set-out, vaccum dry 240sec45°C, hang dry, stake.	
	Running Time: 11 hrs 45 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..