

Wet End - Process Formulation (RETAN)



Nu, 24 BOWIE WET END.xlsx

Date: 20-Feb-2023
Technician: Albiero Mattia

Company:	TFL	Trial - N°:	20020
Type of Leather:	Shoe Upper & Leather Goods	Color:	TPX 19-1518
Aim of Trial:		Piece count:	6 Croupons
Project - N°:	BOWIE	Substance:	1,4-1,5
Material:	Calves Splits	Weight:	12,000 kg
% refer to:	Shaved Weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00	36,000	Water	35°C			
		0,50	0,060	Oxalic Acid				
		0,20	0,024	BORRON DNC			60'	Ph=2,9
				Drain				
		200,00	24,000	Water	35°C			
		0,30	0,036	Formic Acid			15'	
		2,50	0,300	TANNESCO CPR Liq.			15'	
		5,00	0,600	BLANCOROL SD				
		1,00	0,120	CORIPOL DX 1202			60'	
		50,00	6,000	Water	35°C			
		0,40	0,048	CROMENO FBQ			180'	Automatic O/N
				In the morning			10'	Ph=4,9
				Drain				
		200,00	24,000	Water	35°C			
		2,00	0,240	Sodium Formate			15'	
		0,50	0,060	Sodium Bicarbonate			90'	Ph=6,1
				Drain				
		200,00	24,000	Water	35°C		10'	
				Drain				
		50,00	6,000	Water	20°C			
		2,00	0,240	SELLASOL NG Gran.				
		2,00	0,240	TANIGAN PR			10'	
		3,00	0,360	SELLASOL CR Liq.			20'	
		1,00	0,120	INVADERM LU				
		0,50	0,060	Ammonia			10'	
		2,00	0,240	SELLA FAST BROWN M				
		0,50	0,060	SELLA FAST BROWN HF-R				
		0,30	0,036	SELLA FAST BORDEAUX A			60'	Check Section 100%
		2,00	0,240	BAYTIGAN BOTTOM 41158-S			30'	
		6,00	0,720	CORIPOL DX1202				
		4,00	0,480	CORIPOL SV			90'	
		200,00	24,000	Water	55°C			
		1,50	0,180	Formic Acid			20'	
		1,50	0,180	Formic Acid			20'	Ph=3,7
				Drain				
		200,00	24,000	Water	25°C		10'	
				Drain				
				Setting Out, Vacuum Dry 50°C 240"				
				Hang Till Dry				

Mechanical Operation:	Process Information:
	Running Time:

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