Wet End - Process Formulation (RETANNING)

Nu 25 EDO WET END.xlsx		Date:	22-Mar-2023
		Technician:	ROMANO GIUSEPPE
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	EDO	Color:	17-1461
		Piece count:	25
Project - N°:		Substance:	1,00 mm
Material:	NEW ZELAND	Weight:	
% refer to:	shaved weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		150,00	0,000	WATER	45			
		1,50	0,000	BORRON SE				
		1,00	0,000	DERMASCAL S6				
		2,00	0,000	OROPON WB				
		1,00	0,000	BORRON Z			60	DRAIN WASH
			0,000					
		100,00	0,000	WATER	40			
		4,00	0,000	SELLASOL NG GRAN			30	
		1,00	0,000	CROMENO BF			30	PH 6
		1,50	0,000	CORIPOL SG				
		1,50	0,000	CORIPOL GLH			30	
		50,00	0,000	WATER	50			
		3,00	0,000	LEUKOTAN 1093			30	
		3,00	0,000	MAGNOPAL SFT-F			30	
		3,00	0,000	MAGNOPAL 450			40	
		3,50	0,000	FORMIC ACID 85%			3*10+30	PH 3,3
		5,00		TANNESCO HN				
		4,00	0,000	TANIGAN HO			60	
		2,00	0,000	SODIUM ACETATE			2*10+30	
		2,00	0,000	MAGNOPAL TGR			40	DRAIN WASH
			0,000					

Mechanical Operation:	Process Information:	
	Running Time:	5 hrs 50 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..