

Wet End - Process Formulation (RETAN)



Nu_28 BODY WET END.xlsx

Date:
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| | | | |
|-------------------------|----------------------------|---------------------|-----------|
| Company: | TFL | Trial - N°: | 1 |
| Type of Leather: | Garment Leather | Color: | 15 - 2215 |
| Aim of Trial: | Soft nappa, BPS & BPF free | Piece count: | 25 |
| Project - N°: | BODY | Substance: | 0.8 |
| Material: | Entrefinos lamb wet blue | Weight: | |
| % refer to: | Shaved weight | Drum - N°: | |

| Operation | Add | % | Weight in kg | Product | Temp. in °C | Dilution (1 : x) | Time in min | Control |
|--------------|------|--------|-------------------|----------------------|-------------|------------------|-------------|---------|
| RETANNING | | 200,00 | | water, 30°C | | | | |
| | | 0,40 | | BORRON® SAF | | | 10 | |
| | | 4,00 | | SELLASOL® PURE M | | | 90 | |
| | | | | drain, rinse | | | | |
| NEUTRALIZING | | 200,00 | | water, 30°C | | | | |
| | | 2,00 | | CORIPOL® SG | | | 20 | |
| | | 2,00 | | SELLASOL® NG liq | | | | |
| | | 2,00 | | sodium formate | | | 20 | |
| | | 0,80 | | sodium bicarbonate | | | 20 | |
| | | 8,00 | | SELLASOL® PURE H liq | | | 60 | |
| DYEING | | | | drain, rinse | | | | |
| | | 100,00 | | water, 30°C | | | | |
| | | 2,00 | | SELLASOL® PURE D | | | 10 | |
| | | 0,50 | | SELLA®FAST Red B | | | 20 | |
| | | 8,00 | | MAGNOPAL®PURE A | | | 40 | |
| | | 100,00 | | water, 60°C | | | 10 | |
| | | 6,00 | | CORIPOL® SG | | | | |
| | | 2,00 | | CORIPOL® PURE L | | | 60 | |
| | 0,50 | | formic acid, 75 % | | | 10 | | |
| | 0,50 | | formic acid, 75 % | | | 30 | | |
| | | | | drain, rinse | | | | |

| | |
|--|-----------------------------------|
| Mechanical Operation: Horse up over night, hang to dry, skate. | Process Information: |
| | Running Time: 6 hrs 40 min |

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