

Wet End - Process Formulation (RETAN)



Nu 29 GLORIA WET END.xlsx

Date: 20-Jan-2023
Technician: Tempesti

Company:	TFL	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	19-1760
Aim of Trial:	smooth and tight	Piece count:	
Project - N°:	29 GLORIA	Substance:	1,3-1,4
Material:	calf wb	Weight:	
% refer to:	shaved weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water	40°C			
		1,50		BLANCOROL CGA-C				
		0,50		PELTEC ADN			40	
drain wash								
		30,00		water	20°C			
		0,50		formic acid				
		0,50		BLANCOROL CGA-C			10	
		3,00		BLANCOROL ZB33N			30	
		100,00		water	40°C			
		2,00		sodium acetate			30	
		1,00		CORIPOL DX1202				
		5,00		BLANCOROL RC				
		5,00		CHROMOSAL B			60	
		1,00		sodium formate				
		0,80		sodium bicarbonate			120	automatic morning pH: 3,8
drain								
		150,00		water	35°C			
		2,00		TANIGAN PAK				
		1,00		sodium formate			30	
		0,20		sodium bicarbonate				
		5,00		BAYTIGAN AR			40	pH: 4,6-4,8
drain wash								
		80,00		water	30°C			
		1,00		MAGNOPAL DP			5	
		5,00		RETINGAN R7			30	
		9,00		TANIGAN LF-O				
		4,00		SELLATAN TMC				
		3,00		BAYKANOL PFM			30	
		2,00		TANIGAN SR				
		x		SELLAFAST dyestuffs			30	
		5,00		BAYTIGAN AR			60	
		100,00		water	50°C			
		x		formic acid			30	
drain wash								
		100,00		water	50°C			
		2,00		LEVOTAN L				
		3,00		CORIPOL SB				
		2,00		CORIPOL DX1202				
		1,50		RODA OIL 1449			60	
		5,00		LEVOTAN RP			30	
		0,50		formic acid			30	
drain								

Mechanical Operation: set out, vacuum dry 300" at 45°C	Process Information:
	Running Time: 11 hrs 05 min

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