

Wet End - Process Formulation (RETAN)



Nu_30 TOUCAN WET END.xlsx

Date: 27-Feb-2023
Technician: Mirko Vitalini

Company:	TFL	Trial - N°:	19909
Type of Leather:	Shoe Upper & Leather Goods	Color:	TPX 15-1054
Aim of Trial:		Piece count:	6 Sides
Project - N°:	TOUCAN	Substance:	1,6-1,8
Material:	SPANISH CALVES	Weight:	21,000 kg
% refer to:	Shaved Weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00	42,000	Water	35°C	10'		
				Drain				
		100,00	21,000	Water	30°C			
		1,00	0,210	TANIGAN PAK		20'		Ph=4,7
		7,00	1,470	LEUKOTAN 1093		60'		Ph=6,3
		5,00	1,050	SELLATAN FB Liq.				
		10,00	2,100	TANIGAN FA-O Liq.				
		5,00	1,050	SELLASOL MI				
		5,00	1,050	SELLATAN AG Liq.				
		2,00	0,420	TANIGAN RFS		60'		
		0,50	0,105	BORRON NF				
		2,00	0,420	SELLAFINE WHITE T				
		3,00	0,630	SELLA FAST YELLOW 4 GL				
		0,20	0,042	SELLA FAST RED A		180'		
		150,00	31,500	Water	50°C	10		
		6,00	1,260	LEVOTAN PS				
		2,00	0,420	LEVOTAN WS		60'		
		2,00	0,420	Formic Acid		30'		
		2,00	0,420	Formic Acid		40'		Ph= 3,6
				Drain				
		200,00	42,000	Water	20°C			
				Drain				
				SettinG Out, Vacuum Dry 45°C 240'				
				Hang Till dry				
				BIO CONTENT= 35%				
				SALINITY= 1,7X 100Kg				
				BPS/BPF = 71 ppm				

Mechanical Operation:	Process Information:
	Running Time:

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 Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..