

Wet End - Process Formulation (RETAN)



Nu 4 BRONX WET END.xlsx

Date: 25-Jan-2023
Technician: Zampinetti Fabio

Company:	TFL	Trial - N°:	19899
Type of Leather:	Shoe Upper & Leather Goods	Color:	TPX 19-4006
Aim of Trial:		Piece count:	6
Project - N°:	BRONX	Substance:	1,5-1,6
Material:	USA	Weight:	23,200 kg
% refer to:	Shaved Weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00	69,600	Water	35°C			
		1,00	0,232	BORRON SAF				
		0,50	0,116	Oxalic Acid		60'		Ph=2,9
				Drain				
		200,00	46,400	Water	35°C	10'		
				Drain				
		150,00	34,800	Water	35°C			
		3,00	0,696	BLANCOROL SD				
		2,00	0,464	Chrome 26/33				
		1,00	0,232	CORIPOL GLH		90'		Automatic O/N
				In the morning		5'		
		100,00	23,200	Water	35°C			
		2,50	0,580	Sodium Formate		20'		
		2,50	0,580	Sodium Bicarbonate		90'		Ph=6,1
		3,00	0,696	SELLATAN CF New		20'		
		4,00	0,928	SELLATAN FL Liq.		30'		Ph=5,1
				Drain				
		200,00	46,400	Water	35°C	10'		
				Drain				
		200,00	46,400	Water	55°C			
		0,50	0,116	INVADERM LU				
		8,00	1,856	LEVOTAN WRP				
		4,00	0,928	MAGNOPAL HPP				
		2,00	0,464	LUBRITAN SPE				
		5,00	1,160	LEVOTAN L		60'		
		8,00	1,856	TANIGAN BN-O Liq.		30'		
		1,50	0,348	Formic Acid		30'		Ph=3,8
				Drain				
		200,00	46,400	Water	20°C	10'		
				Drain				
		100,00	23,200	Water	25°C			
		1,00	0,232	INVADERM LU				
		0,50	0,116	Ammonia		5'		
		2,50	0,580	SELLA FAST BLACK BR				
		2,50	0,580	SELLS FAST BLACK WB		30'		
		5,00	1,160	TANIGAN BN-O Liq.		60'		Check Penetration
		200,00	46,400	Water	55°C			
		4,00	0,928	BAYTIGAN AR		30'		
		1,50	0,348	Formic Acid		20'		
		1,50	0,348	Formic Acid		40'		Ph=3,6
				Setting Out, Vacuum Dry 50°C 240"				
				Hang Till Dry				

Mechanical Operation:	Process Information:
	Running Time:

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