

Wet End - Process Formulation (RETAN)



Nu_7 CALLE WET END.xlsx		Date:	12-Apr-2023
		Technician:	Albiero Mattia
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	20162
Aim of Trial:		Color:	TPX 18-1015
		Piece count:	6 Groupon
Project - N°:	CALLE	Substance:	1,0-1,1
Material:	Calves Splits	Weight:	11,500 kg
% refer to:	Shaved Weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00	34,500	Water	35°C			
		0,50	0,058	Oxalic Acid				
		0,20	0,023	BORRON DNC			60'	Ph=2,9
				Drain				
		200,00	23,000	Water	35°C			
		0,30	0,035	Formic Acid			15'	
		2,50	0,288	TANNESCO CPR Liq.			15'	
		5,00	0,575	BLANCOROL SD				
		1,00	0,115	CORIPOL DX 1202			60'	
		50,00	5,750	Water	35°C			
		0,40	0,046	CROMENO FBQ			180'	Automatic O/N
				In the morning			10'	Ph=4,9
				Drain				
		200,00	23,000	Water	35°C			
		2,00	0,230	Sodium Formate			15'	
		0,50	0,058	Sodium Bicarbonate			90'	Ph=6,1
				Drain				
		200,00	23,000	Water	35°C		10'	
				Drain				
		50,00	5,750	Water	20°C			
		2,00	0,230	SELLASOL NG Gran.				
		2,00	0,230	TANIGAN PR			10'	
		3,00	0,345	SELLASOL CR Liq.			20'	
		1,00	0,115	INVADERM LU				
		0,50	0,058	Ammonia			10'	
		2,00	0,230	SELLA STAR SAHARA				
		0,60	0,069	SELLA FAST GREY V-WL				
		0,60	0,069	SELLA SET BROWN H			60'	Check Section 100%
		2,00	0,230	BAYTIGAN BOTTOM 41158-S			30'	
		6,00	0,690	CORIPOL DX1202				
		4,00	0,460	CORIPOL SV			90'	
		200,00	23,000	Water	55°C			
		1,50	0,173	Formic Acid			20'	
		1,50	0,173	Formic Acid			20'	Ph=3,7
				Drain				
		200,00	23,000	Water	25°C		10'	
				Drain				
		100,00	11,500	Water	25°C			
		0,50	0,058	INVADERM LU				
		0,50	0,058	Ammonia			10'	
		0,10	0,012	SELLA SET YELLOW H				
		0,40	0,046	SELLA SET BROWN H				
		0,30	0,035	SELLA FAST GREY V-WL			20'	
		100,00	11,500	Water	55°C			
		1,00	0,115	Formic Acid			40'	Ph=3,7
				Drain				
		200,00	23,000	Water	25°C		10'	
				Drain				
				Setting Out, Vacuum Dry 50°C 240"				
				Hang Till Dry				
				BIO CONTENT= 12%				
				SALINITY = 6X 100Kg				
				BPS/BPF= 3ppm				

Mechanical Operation:	Process Information:
	Running Time:

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