Wet End - Process Formulation (RETAN)

Nu 8 MOTTOLA WET END.xlsx		*Date:*	2-Mar-2023
		Technician:	Zampinetti Fabio
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	*Trial - N°:*	20021
Aim of Trial:		*Color:*	TPX 19-5226
		Piece count:	3 Hides
Project - N°:	MOTTOLA	*Substance:*	1,3-1,4
Material:	USA	*Weight:*	18,000 kg
% refer to:	Shawed Weight	*Drum - N°:*	

Operation	*Add*	*%*	*Weight in kg*	*Product*	*Temp. in °C*	*Dilution (1 : x)*	*Time in min*	*Control*
		200,00	*36,000*	Water	45°C			
		0,30	*0,054*	BORRON SAF				
		0,50	*0,090*	BLANCOROL CGA-C				
		0,70	*0,126*	Oxalic Acid			120'	Ph=2,6
				Drain				
		200,00	*36,000*	Water	35°C		10'	
				Drain				
		100,00	*18,000*	Water	35°C			
		2,00	*0,360*	SELLATAN CF-New				
		1,00	*0,180*	CORIPOL AT			30'	
		2,00	*0,360*	BLANCOROL RC				
		5,00	*0,900*	Chrome 26/33				
		2,00	*0,360*	SELLASOL FTF			90'	
		2,00	*0,360*	Sodium Formate			30'	Ph=4,1
		100,00	*18,000*	Water	35°C		50'	Automatic O/N
				In the Morning			5'	Ph=4,0
				Drain				
		120,00	*21,600*	Water	35°C			
		2,00	*0,360*	TANIGAN PAK				
		2,00	*0,360*	Sodium Formate			45'	
		3,00	*0,540*	LEVOTAN AM			40'	Ph=4,8
				Drain				
		200,00	*36,000*	Water	25°C		10'	
				Drain				
		50,00	*9,000*	Water	25°C			
		2,00	*0,360*	MAGNOPAL DP				
		2,00	*0,360*	LEVOTAN L			5'	
		4,00	*0,720*	MAGNOPAL RHN				
		2,00	*0,360*	LEUKOTAN 1084			20'	
		7,00	*1,260*	TANIGAN FL-N				
		4,00	*0,720*	RETIGAN RLF				
		5,00	*0,900*	RETIGAN Pure RS				
		6,00	*1,080*	TANIGAN VR-O Liq.			30'	
		2,00	*0,360*	SELLATAN TN Gran.				
		1,00	*0,180*	INVADERM LU				
		2,80	*0,504*	SELLA FAST GREEN 2GB				
		0,80	*0,144*	SELLA FAST GREEN GDN			60'	Check Penetration 100%
		100,00	*18,000*	Water	50°C			
		1,00	*0,180*	Formic Acid			20'	
		1,50	*0,270*	Formic Acid			40'	Ph= 3,6
				Drain				
		200,00	*36,000*	Water	50°C		10'	
				Drain				
		150,00	*27,000*	Water	50°C			
		2,00	*0,360*	SELLASOL FTF			10'	
		4,00	*0,720*	LEVOTAN WRP				
		4,00	*0,720*	LEVOTAN HPP				
		1,00	*0,180*	CORIPOL AT			60'	
		1,00	*0,180*	Formic Acid			15'	
		1,00	*0,180*	Formic Acid			40'	Ph= 3,6
				Drain				
		200,00	*36,000*	Water	20°C		10'	
				Drain				
				Setting Out, Vacuum Dry 50°C 360"				
				Hang Till Dry				

Mechanical Operation:	*Process Information:*	
	Running Time:	

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