

Wet End - Process Formulation (RETAN)



Nu, 9 FORTUNE WET END.xlsx

Date: 14-Jan-2023
Technician: Tempesti

Company:	TFL	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	WHITE
Aim of Trial:	SNEAKER WHITE	Piece count:	
Project - N°:	9 FORTUNE	Substance:	1,2-1,3
Material:	calf wb	Weight:	
% refer to:	shaved weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water	40°C			
		1,00		formic acid				
		0,30		PELTEC ADN			30	
drain wash								
		100,00		water	40°C			
		2,00		NOVALTAN AL			30	
		3,00		titanium bioxide				
		1,00		CORIPOL DX1202				
		5,00		RETINGAN RLF			30	
		5,00		CHROMOSAL B			60	
		1,50		sodium formate			120	automatic
drain								morning pH: 3,8
		150,00		water	35°C			
		2,00		TANIGAN PAK				
		1,00		sodium formate			30	
		0,30		sodium bicarbonate				
		6,00		BAYTIGAN AR			40	pH: 4,6-4,8
drain wash								
		80,00		water	30°C			
		1,00		MAGNOPAL DP			5	
		4,00		RETINGAN RLF			20	
		15,00		TANIGAN LF-O				
		3,00		BAYKANOL PFM				
		3,00		titanium bioxide				
		2,00		TANIGAN SR				
		x		SELLAFAST dyestuffs			30	
		5,00		BAYTIGAN AR			60	
		100,00		water	50°C			
		x		formic acid			30	
drain wash								
		100,00		water	50°C			
		5,00		CORIPOL DX1202				
		3,00		AQUADERM X-TRA WHITE CR				
		4,00		LUBRITAN SPE				
		1,50		RODA OIL 1449			60	
		5,00		LEVOTAN RP			10	
		0,50		formic acid			30	
drain								

Mechanical Operation:	Process Information:
set out, vacuum dry 300" at 45°C	
	Running Time: 9 hrs 45 min

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