

Finishing Leather Goods



CLIENT **TFL**
 ARTICLE **N° 15 DRUMOR**
 MATERIAL **Half Calf**
 COLOUR **TPX 19-1606**

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE
 TECHNICIAN

MEMA 24013
25 January 2024
Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® Feel S 5650	500						Flesh side
Water	500	200	200	500	500		1) 1X ROLLER 30C 8-10gr.sqft
RODA® Lite 07 Mix		70		100			REST OVER NIGHT
RODA® Base Reco 12		1000					
RODA® Pur ADX		100	100				Grain side
Aquaderm® Fluid H		20					2) 2X ROLLER 30F about 3gr.sqft
RODA® Link 5504/N		25					Emboss Lilly (LAMI) 90°C 250 atm 8m
Methoxypropanol			300				DRY MILLING 10 hrs
RODA® Base 5103				500			3) 1X SPRAY
AQUADERM® XL 71				25			4) 3X SPRAY
RODA® Fix 5790 Dull					250		5) 2X SPRAY
RODA® Fix 5188/N Gloss					250		
RODA® Mod WP/KN					25		
RODA® Link PAX					15		PLATE 70°C 100 atm
							DRY MILLING 2 hrs
							KISS PLATE 80°C
Total	1000	1415	600	1125	1040	0	

Comments:
 * Mix well together

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.