

Finishing Leather Goods



CLIENT **TFL**
 ARTICLE **N°18 SANTIAGO**
 MATERIAL **Half Calf**
 COLOUR **TPX 19-2024**

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE
 TECHNICIAN

MEMA 24015
08 February 2024
Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® Wax KCF 92400	300						BUFFING PAPER 2X 400
RODA® Ground KCF 614	200						
Water	250	100	550	500	400	300	1) 1X ROLLER 30C About 8gr.sqft
RODA® Pur WX 1418/F	50						SANDBLAST 120°C
RODA® Pur ADX		100					EMBOSS (Fianco Irap)
IPA		400					
RODA® Bind TLC 385			150			40	2) 1X SPRAY
SELLA® Derm M2 Mix			15				3) 2-3X SPRAY
RODA® Pur W 1817			150				
RODA® Cryl 744			150			60	4) 1X SPRAY
RODA® Poliperl Micro Bronze			5				
RODA® Fix 5010 Gloss				500			5) 1X SPRAY WIPE OFF BY Metoxypropanol
RODA® Lac W 4076 Dull					400		6) 2X SPRAY BUFFING FLESH SIDE
RODA® Lite 07 Mix					100		
RODA® Wax KCF 616					100		APPLY Superlucido 120°C LIGHT STAKING
RODA® Pur 5427/N						180	
RODA® Cryl 108/N2						20	
Total	800	600	1020	1000	1000	600	

Comments:
 * Mix well together

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.