

# Finishing Shoe Upper



CLIENT TFL  
 ARTICLE N°19 AMBER  
 MATERIAL Half Calf corrected grain  
 COLOUR TPX 19-1606

RECIPE NO.  
 BASED ON WE RECIPE NO.  
 DATE  
 TECHNICIAN

BU 6152  
 28 February 2024  
 GIRAUDO

Product	1	2	3	4	5	6	7	8	Procedure
RODA® Penetrator IE 880/N2	250	250							1) 1X ROLLER 30 gr.sqft
Water	450	450	90		480	500			REST OVER NIGHT
EUDERM® Prebottom VE-N	200	100							VACUUM 50°C 2 min
PRIMAL™ FGR	100	200							REBUFF 400 PAPER
RODA® Lite mix			80	135	20				
EUDERM®X Grade CGS 2			180						2) 1X ROLLER aprox 20 gr.sqft
RODA®Care B35			595	600					REST OVER NIGHT
AQUADERM®Fluid H			5	5	5				VACUUM 50°C 2 min
AQUADERM® XL 71			50	50					REBUFF 400 PAPER
EUDERM®Resin 50 B-N				160					
EUDERM®X Grade SF				50					
RODA®Bind 1505					240				3) 1X ROLLER aprox 8 gr.sqft
RODA®Pur 5427/N					240				SANDBLAST 100°C - 50 bar
RODA®Poliperl Gold M					5				
RODA®Poliperl Iridescent Blue					5				4) 4X ROLLER 6/7 gr.sqft
SELLA®Derm mix					5			2	
RODA®Lac WG/4						500			5) 3X SPRAY
RODA®Lac S 214/N2							250		
RODA®Lac S 210/N							250		6) 1X SPRAY
butyl acetate							500	630	IRON 100°C - 50 BAR
RODA®Lac ON 3050 N-3								120	
RODA®Lac Matt ON 3090/N								70	7) 2X SPRAY
PRODUCT LS 5256								170	IRON 110°C - 50 BAR
BAYDERM® Colors BO/CO								8	
									8) 2X SPRAY
									BRUSH & POLISH TO EFFECT
<b>Total</b>	<b>1000</b>	<b>1000</b>	<b>1000</b>	<b>1000</b>	<b>1000</b>	<b>1000</b>	<b>1000</b>	<b>1000</b>	

**Comments:**

Before finishing Buffed 2 times with 400

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