

Finishing Leather Goods



CLIENT **TFL**
 ARTICLE **N°20 WARNER**
 MATERIAL **Half Calf**
 COLOUR **TPX 18-2143**

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE
 TECHNICIAN

MEMA 24018
13 February 2024
Andrenacci/Menichetti

Product	1	2	3	4	5	6	Procedure
Water	450						BUFFING PAPER 400 2X
PRIMAL™ FGR	200						
RODA® Cryl 5037/N	100						1) 1X ROLLER 30A About 20-22gr.sqft
RODA® Penetrator IE 880/N2	250						REST OVER NIGHT VACUUM 70°C - 50Kg
BAYGEN® Compact LV 2		600	600				BUFFING 400 PAPER
PRIMAL™ SB-100		150	150				
RODA® Lite 07 Mix		200	200				2) 1X ROLLER 30X
PRIMAL™ SB-160		170	170				
EUDERM® Matt SN 2		80	80				3) 3X ROLLER 30X
Aquaderm®Fluid H		10	10				
AQUADERM® XL 50		25					4) 1X HEAVY SPRAY EMBOSS NEGATIVE
Product LS 5256				500			
Butyl Acetate				500			5) 1X CURTAIN COATER 28-30 g/sq.ft DRY OVERNIGHT IN VENTILATED ROOM
BAYGEN® TOP White B					1000		WET BACK
Solvent Mix					500		SETTING OUT - DRY HANG
BAYGEN® Hardener LRF 2					580		MILLING 2h
Total	1000	1235	1210	1000	2080	0	

Comments:
 * Mix well together

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.