

# Finishing

## Shoe Upper



CLIENT TFL  
 ARTICLE N°22 T-SHIRT  
 MATERIAL Cow Side  
 COLOUR TPX 18-1030

RECIPE NO.  
 BASED ON WE RECIPE NO.  
 DATE  
 TECHNICIAN

MEMA 24019  
 16 February 2024  
 Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® Base Reco 8/N	1000						1) 1X ROLLER 30C about 4gr.sqft
RODA® Pur 64/N	30		15	20	30		
RODA® Lite 07 Mix	30		75				2) 1X SPRAY
RODA® Lac 103 Dull		100					Emboss BANTUS (Stampe&Stampe)
Water		200	400	300	X		DRY MILL 8 hrs
RODA® Base 5698			500				3) 2-3X SPRAY
RODA® Fix 5040 Dull				200			4) 3-4X SPRAY
RODA® Wax KCF 699				40			5) 2X Tipping Roller 48L
RODA® Cor HTP Mix				15			
RODA® Link 5777				4			IRON 90°C
RODA® Fix 5188/N Gloss					300		DRY MILLING 2 hrs
RODA® Bind TLC 385					50		VACUUM 60 °C 15"
AQUADERM® XL 71					2		
<b>Total</b>	<b>1060</b>	<b>300</b>	<b>990</b>	<b>579</b>	<b>382</b>	<b>0</b>	

**Comments:**  
 \* Mix well together

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