

Finishing Upholstery



CLIENT TFL
 ARTICLE N° 26 MAJESTY
 MATERIAL BUFFED COW
 COLOUR TPX 19-0315

RECIPE NO. 21147
 BASED ON WE RECIPE NO.
 DATE 01 March 2024
 TECHNICIAN Dal Lago Stefano

Product	1	2	3	4	5	6	Procedure
RODA® Wax KCF 616	500						STAKING
RODA® Wax KCF 699	300	400					BUFFING 280 PAPER
RODA® Cryl 108/N2	200	500					DRY MILLING 10 hrs
WATER	500	500	400	200			TOGGLING
RODA® Pur 5427/N		100					
RODA® Lite 07 MIX		100					1) 1X SPRAY 8-10 gr.sqft.
RODA® Base 5786/N			850				IRON 90°C - 50 atm
RODA® Base RECO 3			100				
RODA® Cryl 114			50				2) 2X LIGHT SPRAY
RODA® Fix 6271-B				400			REST OVER NIGHT
RODA® Fix 5010 Gloss				600			DRY MILLING 40-50 minutes
RODA® Feel N4				30			
AQUADERM® XL 71				40			3) 2X SPRAY 2,5+2,5 gr.sqft.
							4) 1X SPRAY 2,5 gr.sqft.
							IRON 90°C - 60 atm
							DRY MILLING 6 hrs
							STAKING
Total	1500	1600	1400	1270	0	0	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.