Finishing

Shoe Upper

CLIENT	**TFL**	RECIPE NO.	**BU 6204**
ARTICLE	**N°28 BOREALE**	BASED ON WE RECIPE NO.	
MATERIAL	**CRUST WW**	DATE	**15 February 2024**
COLOUR	**TPX 18-4936**	TECHNICIAN	**LL.S/J.CP**

Product	**1**	**2**	**3**	**4**	**5**	**6**	**Procedure**
RODA® Base Reco 10	250						
WATER	500	400	500	400			1) 2X SPRAY
EUDERM® Nappa Soft S2	100	75					
PRIMAL™ FGR	100	75					2) 3X SPRAY
RODA® Fix 6271-B		50					PLATE 80°C 100 bar
RODA® Base 4095/N		300					+3X SPRAY
PRIMAL™ SCL-371		100					
RODA® Lite 07 MIX	50	100					DRY MILLING 12H / DYNAVAC
RODA® Wax KCF 638		50					
AQUADERM® XL 71		20	20	40			3) 2X SPRAY
RODA® Cor HTP MIX			20				
RODA® Pur 5427/N			300	300			4) 2X SPRAY
RODA® Fix 5090			100	100			
RODA® Pure Luster 1505			50	50			CARTEGGIO 110°C - 100bar - 2"
RODA® Wax KCF 699			30	30			LIGHT MILLING
RODA® Feel KTA 950			40	40			
RODA® Cryl 108/N2				50			
Total	**1000**	**1170**	**1060**	**1010**	**0**	**0**	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.