## **Finishing**

## **Shoe Upper**

CLIENT TFL RECIPE NO. BU 6205

ARTICLE N°29 ZELANDA BASED ON WE RECIPE NO.

MATERIAL COW SIDE BUFFED GRAIN DATE 20 February 2024
COLOUR TPX 18-4320 TECHNICIAN BRUNO PARREIRA

Product	1	2	3	4	5	6	Procedure
RODA®Wax 33 conc.	1000						
RODA®Wax 4097/N		200					1) 1X ROLLER 10 gr.sqft
RODA®Pure Wax 4039		100					REST
RODA®Wax KCF 638		150					SANDBLAST 90°C
WATER		300	450				MILL 1hrs
RODA®Pur WX 1418/F		150					
RODA®Penetrator IE 880/N2		100					2) 2X SPRAY
SELLA® Derm M2 MIX		Х					
RODA®Lac WG/4			500				3) 1X SPRAY
RODA®Feel KTA 950			50				IRON 80°C
							MILL TO EFFECT
Total	1000	1000	1000	0	0	0	
Total	1000	1000	1000	U	U	U	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.