

Finishing

Shoe Upper



CLIENT **TFL**
 ARTICLE **N° 30 CIRCUS**
 MATERIAL **BOVINE**
 COLOUR **TPX 19-0315**

RECIPE NO. **21217**
 BASED ON WE RECIPE NO.
 DATE **20 March 2024**
 TECHNICIAN **Dal Lago Stefano**

Product	1	2	3	4	5	6	Procedure
RODA® Care 5754/N	1000						STAKING
RODA® Care NL		950					
RODA® Lite 07 MIX		50		150			1) 1X ROLLER 3-4 gr.sqft.
RODA® Lac W 4076 Dull			500				BUFFING PAPER 220 1X
WATER			500	100	100		
RODA® Wax KCF 616				50			2) 1X ROLLER 3-4gr.sqft.
RODA® Base 5615				500			
RODA® Base SB				150			3) 1X SPRAY
RODA® Pur ADX				30			EMBOSS HAIRCELL 110°C
RODA® Link 5504/N				20			MILLING 12 hrs
RODA® Fix 6271-B					800		TOGGLING
RODA® Fix 5010 Gloss					200		
RODA® Tec AW					200		4) 2X SPRAY 3+3gr.sqft.
RODA® Feel N4					50		
AQUADERM® XL 71					40		5) 1X SPRAY 2,5 gr.sqft.
							MILLING 8hrs
							STAKING
							IRON 100°C
Total	1000	1000	1000	1000	1390	0	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.