## **Finishing**

## **Upholstery**

LIENT TFL RECIPE NO. AR-134-24

ARTICLE N°4 MOKA BASED ON WE RECIPE NO.

MATERIAL CROUPON DATE 07 March 2024
COLOUR TPX 18-1140 TECHNICIAN Roberto Andrenacci

Product	1	2	3	4	5	6	Procedure
RODA® Lac 1028	500	ļ !	 		<u> </u>	<u> </u>	BUFFING PAPER 600 1X BEFORE FINISHING
I.P.A.	500					ļ	BUFFING PAPER 000 1X BEFORE FINISHING
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LEVADERM® Liq. MIX	X				ļ	ļ	1) 1X SINCRO ROLLER DESIGN
RODA® Pure Base WH 0303		1000				ļ	(SLAVATO BY COLIBRI')
AQUADERM® Fluid H		10	10			<u> </u>	
AQUADERM® X Biomer® XL 7010		25	50			<u> </u>	2) 1X ROLLER 30X - 5-6 gr.sqft
RODA® Finish 5114/E Dull			1200		ļ	ļ	
AQUADERM® Additive GF			80			İ	3) 1X ROLLER 30C - 3 gr.sqft
AQUADERM® Additive SF			60				
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Total	1000	1035	1400	0	0	0	

## Comments:

Prior to finish: buffing 1 x 600 paper

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