Finishing

Leather Goods

CLIENT	**TFL**	RECIPE NO.	**MEMA 24003**
ARTICLE	**N°5 BRUSH BROWN**	BASED ON WE RECIPE NO.	
MATERIAL	**Half Calf**	DATE	**30 January 2024**
COLOUR	**TPX 18-1140 TPX 19-1322**	TECHNICIAN	**Maurizio Menichetti**

Product	1	2	3	4	5	6	Procedure
RODA® Penetrator IE 880/N2	150						Buffed 2X with 400 paper
Water	630			500	400	280	
EUDERM® Prebottom VE-N	150						1) 1X Roller 20B about 30g/Sf
PRIMAL™ FGR	150						Rest over night
							Vacuum 70°C - 2'
RODA® Base WH 0303/N		500					Buffed with 400 paper
RODA® Lite 07 Mix		100			100		
							2) 2X Roller 25G
RODA® Lac 1028			200				Sandblast roto 90°C 30 atm
RODA® Poliperl Micro Gold			20				2X Roller coater 25G
RODA® Fix 5010 Gloss				500			RODA® Lac 103 Dull 100
							RODA® Lac WR 100
RODA® Lac W 4076 Dull					400		Water 400
RODA® Wax KCF 616					100		1X Spray
							Emboss "Riga media + Cork" Stampe e Stampe
RODA® Fix 5188/N Gloss						120	
RODA® Pur 5329/N Conc						40	3) Tipping by roller "Rospo" By Colibrì
RODA® Feel Microsil						60	
RODA® Pure Luster 1505						60	4) 1X Spray
RODA® Link PAX						5	
							5) 1X Spray
							Wipe off with Metoxypropanol
							6) 2X Spray
							Carteggio 120°C 25 atm
Total	**1080**	**600**	**220**	**1000**	**1000**	**565**	

Comments:

* Mix well together

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.