

Finishing

Leather Goods



CLIENT TFL
 ARTICLE N°6 NIGHT
 MATERIAL Half Calf
 COLOUR TPX 19-1101

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE
 TECHNICIAN

MEMA 24012
 24 January 2024
 Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® Cryl NP 87	100						BUFFING FLESH SIDE
AQUACAST® S	200						DRY MILL 5 - 6 hrs
EUDERM® Nappa Soft S2	50						-----
RODA® Wax MONO	50		100				Flesh Side
Water	500	100	550	600			-----
RODA® Lite Black SH	35		80				1) 2X SPRAY
							IRON 90°C - 30 atm
RODA® Lac WR		100		200			+ 2X SPRAY
RODA® Feel Microsil		2		5			
AQUADERM® Additive XF		1					2) 2X SPRAY
							IRON 100°C - 30 atm
RODA® Base 5073			150				
PRIMAL™ SCL-371			60				-----
RODA® Pur 64/N			50				Grain side
RODA® Link 5777			20				-----
RODA® Fix 5188/N Gloss				50			3) 4X SPRAY
RODA® Fix 6271-B				100			IRON 90°C - 30 atm
RODA® Link PAX				10			+2X SPRAY
							4) 2X SPRAY
							IRON 90°C - 30 atm
							DRY MILL 2 hrs
							KISS PLATE 90°C 100 atm
Total	935	203	1010	965	0	0	

Comments:
 * Mix well together

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.