

# Finishing

## Leather Goods



CLIENT **TFL**  
 ARTICLE **N°7 BLACK KNIFE**  
 MATERIAL **1/2 BOVINE full grain**  
 COLOUR **TPX 19-1101**

RECIPE NO. **BU 6197**  
 BASED ON WE RECIPE NO.  
 DATE **11.04.2024**  
 TECHNICIAN **Giorgio Girardo**

Product	1	2	3	4	5	6	Procedure
<b>PRESKIN</b>							DRY MILL 8 hrs BEFORE FINISHING
AQUADERM® Finish HAT	600						TOGGLE
AQUADERM® Matt 102	300						
BAYDERM® Bottom DLV-N	100						
RODA® Lite Black SH	100						<b>Preskin:</b>
RODA® Poliperl Iridescent Blue	40						ON RELEASE PAPER "KOMET 234"
water	250						3 gr. sqft
ACRY SOL™ RM 819W	x						
<b>Viscosity 30-35 sec , cup 4 mm</b>							
<b>ADHESIVE</b>							
RODA® Line Base AFG	1000						<b>Adhesive: (8-9 g./sq.ft)</b>
AQUADERM® FLUID H	10						1X SPRAY ON LEATHER
RODA® Lite Black SH	100						8 - 9 gr. sqft
AQUADERM® XL 50	50						
ACRY SOL™ RM 819W	x						
<b>Viscosity 40-45 sec,cup 4 mm</b>							
<b>FINISHING BY SPRAY</b>							
RODA® Lite Black SH			30				3) 2X SPRAY
RODA® Poliperl Iridescent Blue			10				
RODA® Bind TLC 385			70	150			
RODA® Wax 4077/N			30				4) 2X SPRAY
RODA® Pure Lustre 1430			50				IRON 100°C - 20 BAR
water			610	530			
RODA® Pur 5427/N			100				
BAYDERM® Bottom 10UD			100				
RODA® Link Pax				20			
RODA® Wax KCF 699				50			
RODA® Fix 5188/ N Gloss				250			
<b>Total</b>						<b>0</b>	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.