

# Finishing

## Leather Goods



CLIENT **TFL**  
 ARTICLE **N°8 KNIGHT**  
 MATERIAL **Cow Side**  
 COLOUR **TPX 17-0909**

RECIPE NO.  
 BASED ON WE RECIPE NO.  
 DATE  
 TECHNICIAN

**MEMA 24020**  
**20 March 2024**  
**Maurizio Menichetti**

Product	1	2	3	4	5	6	Procedure
RODA® Base Reco 3	250						DRY MILLING 8 hrs
RODA® Ground UP-XS	250						
RODA® Lite 07 Mix	50	75		75			1) 2X SPRAY
Water	750	750	200	750	200	200	SANDBLAST 80°C 20 atm
RODA® Pur WX 1418/F	50						2) 2X SPRAY
RODA® Base 5749		500		500			
RODA® Wax KCF 684		50		50			3) 1X SPRAY Emboss (RONDINE by BPM)
RODA® Lac WG/4			100				
RODA® Lac 103 Dull			100				4) 2-3X SPRAY
RODA® Link 5777				15			5) 2X LIGHT SPRAY
RODA® Pure Finish 5090					200	200	6) 2X HEAVY SPRAY
AQUADERM® Finish HW2					20	20	
RODA® Cor HTP Mix					10		IRON 90°C 20atm DRY MILL 4-6 hrs
RODA® Feel N4						4	
RODA® Link PAX						6	
<b>Total</b>	<b>1350</b>	<b>1375</b>	<b>400</b>	<b>1390</b>	<b>430</b>	<b>430</b>	

**Comments:**  
 \* Mix well together

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.