

# Finishing Shoe Upper



CLIENT **TFL**  
 ARTICLE **N°9 KIMONO**  
 MATERIAL **1/2 Bovine corrected grain**  
 COLOUR **TPX 15-1142**

RECIPE NO. **BU 6146**  
 BASED ON WE RECIPE I  
 DATE **28.02.2024**  
 TECHNICIAN **GIRAUDO**

Product	1	2	3	4	5	6	Procedure
RODA® Pure Luster 1430	200						1) 1X SPRAY flesh side
PRIMAL™ SCL 371	100						
water	700	60					
RODA® Lite 07 mix		150					2) 3X ROLLER 21G
BAYGEN® Compact DD		650					IRON 85°C - 40 BAR
BAYDERM® Bottom DLV-N		100					+4X ROLLER (50 gr.sqft)
AQUADERM® XL 50		30					
AQUADERM® Fluid H		10					
Product LS 5256			370				3) 2-3X SPRAY
Butyl-Acetate			370				
RODA® Poliperl M (1:2 MOP)			15				
RODA® Poliperl Gold M (1:2 MOP)			35				
SELLA® Derm Yellow Brown M2			15				
methoxypropanol			195				
BAYGEN® Top MS					800		4) 1X CURTAIN COAT (approx 16-18 gr sq.ft)
BAYGEN® Top U 01					200		dry overnight in a well ventilated room
*Solvent Mixture					300-350		at a room temperature of 45°C
BAYGEN® Hardener SN 2					370		
Viscosity (DIN CUP 4 mm)		30 sec			22-24sec		
<b>Total</b>		<b>1000</b>	<b>1000</b>	<b>0</b>	<b>1370</b>	<b>0</b>	

**Comments:**

before to finishing: buffed leather 2 x 400 paper,  
 \*Solvent Mixture (water free, PU-grade quality)  
 acetate 500 pts.  
 500 pts.

Ethyl  
 Buthyl acetate

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.