

Wet End - Process Formulation (RETAN)



N:\a3 REBECCA WET END.xlsx

Date: 15-Jan-2024
Technician: Arba team

Company:	TFL	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	TPX 19-1322
Aim of Trial:		Piece count:	
Project - N°:	N°3 REBECCA	Substance:	1,0 -1,2
Material:	1/2 Bovine WB ERKEK YERLI	Weight:	
% refer to:	shaved weight	Drum - N°:	

Operation	Add						
	300	water水	35				
	0,5	CORIPOL® FCT					
	0,5	NOVAGAN DC		40		3,3	
	300	water水	25	10			
	150	water水	35				
	1	SELLATAN® CF New LIQ		30			
	5	TANKROM® AB					
	2	BLANCOROL® RCB					
	2	SELLASOL® Pure M					
	1	CORIPOL® SG		120			o/n过夜
		morning pH=4 drain 控水					
	150	water水	35				
	1,5	TANIGAN® PAK					
	1,5	sodium formate 甲酸钠		30		4,7	
	0,8	sodium bicarbonate 小苏打		30		5,8	
drain 控水	4	BAYTIGAN® AR		45		6,0	
	300	water水	25	10			
	80	water水	30				
	0,5	CORIPOL® SG					
	0,5	CORIPOL® ICL					
	4	RETIGAN® R12					
	3	SELLASOL® Pure M					
	4	RETIGAN® LFC					
	2	TANIGAN® PR					
	2	BAYKANOL® TF-2N-C 01					
	2	SELLA® Fast Brown A					
	0,5	SELLA® Fast Bordeaux RVN					
	0,3	SELLA® Fast Black HBR					
	0,2	SELLA® Fast Dark Brown A		60			
	4	MAGNOPAL® RHN-A		30			
	4	LEVOTAN® LS					
	4	CORIPOL® VS/E					
	4	CORIPOL® SLG-A		60			
Add. Water 补水	150	water水	50	10			
	0,8	formic acid 85% 甲酸		5			
	0,8	formic acid 85% 甲酸		5			
drain 控水	1,1	formic acid 85% 甲酸		30		3,6	
	2	CORIPOL® SFC		15			
drain 控水	300	water水	25	10			

Mechanical Operation: set out, vaccum dry 120° 45°C 伸展，真空45度120秒	Process Information:
	Running Time: 0 hrs 23 min

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