

Wet End - Process Formulation (RETAN)



N°1 TAURUS.xlsx		Date:	15.01.2024
		Technician:	
Company:	TFL	Score:	Select Score
Type of Leather:		Trial - N°:	
Aim of Trial:	N° 1 TAURUS	Color:	TPX 19-1314
Project - N°:		Piece count:	
Material:	WB BOAVENTURA	Substance:	1,4/1,6
% refer to:	Shaved	Weight:	
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		250,00		water	35			
		0,50		Formic acid				
		0,50		BORRON® SAF		4	30	pH:3,6
Drain								
		100,00		water	35			
		0,50		Formic acid		10	10	
	+	6,00		TANIGAN® FA-O Liq			40	
	+	6,00		TANIGAN® MB-O Liq		3		
		2,00		CORIPOL® SLG		3	120	pH: 3,7
	+	2,00		SELLASOL® NG LIQ				
		1,00		Sodium formate			20	
	+	1,00		Sodium bicarbonate			60	pH: 4,6
Drain								
		200,00		water	30		10	
Drain								
		50,00		water	30			
		8,00		TANIGAN® MB-O LIQ				
		4,00		SELLASOL® TN-FF LIQ				
		6,00		TANIGAN® PURE T-A			30	
	+	2,00		CORIPOL® SLG				
		2,00		LUBRITAN® SPE		4	20	
	+	10,00		QUEBRACHO		2		
		7,00		TANIGAN® PURE T-A				
		4,00		SELLASOL® TN-FF LIQ				
		7,00		TANIGAN® MB-O LIQ				
		0,30		Sodium bicarbonate				
		4,00		SELLASOL® BC-7			120	AON
								pH: 4,7
	+	5,00		LEVOTAN® AT-01		4	45	
	+	100,00		water	50			
		0,50		Formic acid			10	
		1,00		Formic acid			30	pH:3,8
Drain								
		200,00		water	50		10	
Drain								
		150,00		water	50			
		4,00		CORIPOL® A				
		4,00		CORIPOL® LEO				
		2,00		CORIPOL® IC-L				
		0,50		BORRON® SAF		4	60	
		1,00		Formic acid		10	30	pH:4,3
Drain								
		200,00		water				
Drain		2,00		CORIPOL® SFC			20	

Mechanical Operation:	Process Information:
Horse-up, set-out, vacuum dry 180sec@45°C, hang dry, stake.	
	Running Time: 11 hrs 05 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.