

Wet End - Process Formulation (RETAN)



N°11 CHELSEA.xlsx		Date:	18-Dec-2023
		Technician:	Grosch
Company:		Score:	Select Score
Type of Leather:	Select Article	Trial - N°:	G 078
Aim of Trial:	Chelsy waterproof floater nubuck	Color:	TPX 19-4203
		Piece count:	
Project - N°:	N°11 CHELSEA	Substance:	1,8/2,0
Material:	Wet-blue	Weight:	22,500 kg
% refer to:	Shaved	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00	45,000	water	35			
		0,30	0,068	Formic Acid		10		
		1,50	0,338	TANNESCO® CH			90	pH:3,2
Drain & wash								
		100,00	22,500	water	35			
	+	1,00	0,225	TANIGAN® PAK-I				
		4,00	0,900	SELLASOL® SF			60	
	+	4,00	0,900	LEVOTAN® LB		3		
		1,20	0,270	Ammonium Bicarbonate			180	o/n pH: 6,2
Drain								
		200,00	45,000	water	30		10	
Drain								
		30,00	6,750	water	30			
		2,00	0,450	TANIGAN® SR				
		4,00	0,900	SELLASOL® TN				
	+	5,00	1,125	SELLA® Fast Black UP				
		1,00	0,225	SELLA® Fast Black PS-N			60	Ø
	+	100,00	22,500	water	60		10	
	+	10,00	2,250	LEVOTAN® LB				
		4,00	0,900	LEVOTAN® XB		3	60	
		1,00	0,225	Formic Acid		10	20	
		1,20	0,270	Formic Acid		10	20	
		1,50	0,338	Formic Acid		10	20	pH: 3,4
	+	5,00	1,125	TANIGAN® MBO		1	30	pH: 3,4
Drain								
		200,00	45,000	water	30		10	
Drain								

Mechanical Operation:	Process Information:
Horse-up, set-out, toggle dry, stake, buff.	
	Running Time: 9 hrs 30 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..