



Wet End - Process Formulation (RETAN)

N°12 CANDIDATE WET END.xlsx		Date:	15-Jan-2024
		Technician:	TEMPESTI
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods		Trial - N°:
Aim of Trial:			Color: 19-3830
			Piece count:
Project - N°:	N°12 CANDIDATE		Substance: 1,2-1,3
Material:	calf wb		Weight:
% refer to:	shaved weight		Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water	40°C			
		0,50		PELTEC® ADN				
		1,00		formic acid			30	pH: 3.2
								drain
		100,00		water	40°C			
		3,00		NOVALTAN® AL			30	
		0,50		CORIPOL® DX1202				
		5,00		RETINGAN® RLF			30	
		5,00		BLANCOROL® RC				
		5,00		BASOCHROM® X50			120	automatic night pH: 4,2-
								drain wash
		80,00		water	30°C			
		1,00		SELLASOL® NG liq.				
		2,00		MAGNOPAL® DP			15	
		6,00		BAYTIGAN® AR			30	
		4,00		LEVOTAN® HPP			20	
		3,00		TANIGAN® PURE T-A				
		6,00		TANIGAN® MBO liq.				
		2,00		SELLASOL® TN				
		2,00		TANIGAN® SR			20	
		x		SELLA® Fast dyestuffs				
		5,00		RETINGAN® R7			60	
		100,00		water	50°C			
		x		formic acid			30	
								drain wash
		100,00		water	50°C			
		4,00		CORIPOL® DX1202				
		3,00		CORIPOL® WKN				
		0,50		RODA® OIL 1449				
		0,40		BORRON® SAF			60	
		5,00		LEVOTAN® RP			30	
		0,50		formic acid			20	
								drain wash

Mechanical Operation:	Process Information:
set out, rullo caldo, vacuum dry 250" a 40°C	
	Running Time: 8 hrs 15 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.