

Wet-End Garment



ARTICLE **HARBOUR**
 MATERIAL **W/B GOAT SKINS (INDIAN)**
 QUANTITY **30** pieces
 % based on shaved weight substance **0.7/0.8** mm
 weight: **12** kg

CLIENT **TFL INDIA**
 RECIPE NO. **ACI24059WE**
 DATE **12 February 2024**
 COLOUR **TPX 18-3817**
 TECHNICIAN **ACI TEAM**

Process	%	kg	Product	Time	Comments
WETBACK	200	24	water,30°C		
	0,5	0,06	BORRON® SAF	30'	Check for proper wetback and then ADD
	0,5	0,06	BORRON® SE		
	2	0,24	OROPON® WB-I	60'	
	0,5	0,06	Oxalic Acid	30'	
Drain					
Drain	200	24	water,30°C		
RECHROME	200	24	water,30°C		
	0,2	0,024	Formic Acid	10'	Check ph3.0/3.2
	2,5	0,3	SELLATAN® CF-I	30'	
	4	0,48	CHROMOSAL® B		
	3	0,36	TANNESCO® HN		
BASIFICATION	3	0,36	SELLASOL® PURE M		
	1	0,12	CORIPOL® SG	90'	
	1	0,12	Sodium formate		
	0,5	0,06	Sodium bicarb	10'+45'	Check ph4.0/4.2
	3	0,36	MAGNOPAL® IPF	30'	
Drain					
NEUTRALISATION	100	12	water,30°C		
	2	0,24	SELLASOL® NG Liq		
	1	0,12	Sodium formate	45'	
	1	0,12	Sodium bicarb	30'	Check ph5.8/6.0
	2	0,24	LEVOTAN® LB	30'	
Drain					
Drain	200	24	water,30°C		
RETANNING	50		water,30°C		
	2	0,24	MAGNOPAL® PGN	20'	
	2	0,24	CORIPOL® SLG-I	30'	
	5	0,6	TANIGAN® OS-IN		
	5	0,6	SELLATAN® RL Liquid		
DYEING	3	0,36	RETINGAN® RLF	45'	
	4	0,48	SELLA® FAST NAVY A		
	1	0,12	INVADERM® LU	45'	Check For dye Penetration
3	0,36	SELLASOL® PURE H	20'		
FATLIQUORING	100	12	water,50°C		
	4	0,48	CORIPOL® SLG-I		
	4	0,48	CORIPOL® ESU-I		
	3	0,36	LEOTAN® LB		
	3	0,36	CORIPOL® PURE XS		
	1	0,12	CORIPOL® ICL		
	0,5	0,06	BORRON® SAF		
	0,1	0,012	Preservative	20'+60'	

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Comments: